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NATIONAL

Boilers and Radiators



NATIONAL RADIATOR COMPANY

NATIONAL

Boilers AND Radiators



CATALOG

No. 35

NATIONAL RADIATOR COMPANY

GROWN FROM A SINGLE FOUNDRY IN 1894...BECAUSE THE CUSTOMER SO DICTATED

GENERAL OFFICES, JOHNSTOWN, PA.

Prices published in this edition supersede all former lists and are subject to change without notice. Discounts are quoted to regular trade only.

NATIONAL Heating materials have been produced continuously since 1894. They are warming thousands of buildings, large and small, throughout the United States and Canada as well as Foreign countries. We consequently call attention to the many years of satisfactory service back of National products. In its 30 years of manufacturing experience, the National Radiator Company has been responsible for some of the most important innovations and improvements in Cast Iron Boiler and Radiator manufacture. It was the first to perfect and adopt the Malleable Cast Iron Push Nipple, the first to adopt the Plain type of a radiator as a standard, and the first to simplify the multiplicity of radiator patterns and heights in introducing the Aero radiator. In this pattern our type of section—top and bottom nipple connected. Three Patterns and Sixteen Heights comprise the entire line. Each radiator is suited for both Steam and Hot Water and any radiator composition can be used for Steam, Hot Water, Vapor Vacuum, or any approved method of heating.

NATIONAL RADIATOR COMPANY

(Incorporated, U.S.A.)

BRANCHES

New York	47 W. 42nd Street
Philadelphia	121 N. Broad Street
Baltimore	2622 Frisby Street
Washington	1228 H Street
Pittsburgh	Rm. 1402-A Arrott Bldg.
Chicago	1045-1106 S. Kolmar Ave.
Cincinnati	Rm. 827 Union Central Bldg.
Cleveland	6508 Kirtman Road
Richmond	1546 E. Cary Street

Plants in Which National Heating Materials Are Made



Johnstown, Pa., Plant



Trenton, N. J., Plant



New Castle, Pa., Plant



Smokeless Steam Boiler

THIS National Cyclotron Smokeless Boiler, as installed in the power plant that will furnish most perfect conditions that has ever been secured in any Low Pressure Heating Boiler. It will comply with any Smoke Ordinance and will reduce Fuel Bills very materially. Being made of mild steel, it will last as long as the building itself.

Ratings and Measurements

STEAM



Patent Granted

Sectional View Smokeless Boiler

The National Up Draft Smokeless Boiler shows an increase of approximately 28 per cent in evaporation as compared with a regular surface burning boiler and on the same amount of fuel charged. That it is smokeless is evidenced by the smoke density at the stack being reduced to the Ringelmann No. 1 Smoke Screen in about seven seconds after firing a new charge of coal. It positively will burn smoke and gases which ordinarily pass out the chimney and are wasted—it will reduce operating costs.

Ratings and Measurements

WATER

Size	Rating	Number Sections	Number Grates	Grate Area Sq. Ft.	Combustion Chamber Area Sq. Ft.	Height Top Outlet Inches	Width Boiler Inches	Length Including Smoke-hood Inches	Size Base Inches	Outlets No. and Size	Size Smoke Pipe Inches
8-25	4000	8	5	6 11	2 32	57 1/4	36 1/2	67 5/8	27 7/8 x 53 5/8	3-4"	12
9-25	4550	9	6	7 27	2 32	57 1/4	36 1/2	74 3/8	27 7/8 x 60 5/8	3-4"	12
10-25	5100	10	7	8 43	2 32	57 1/4	36 1/2	81 5/8	27 7/8 x 67 5/8	3-4"	12
11-25	5650	11	8	9 59	2 32	57 1/4	36 1/2	88 5/8	27 7/8 x 74 5/8	3-4"	12
12-25	6200	12	9	10 75	2 32	57 1/4	36 1/2	95 5/8	27 7/8 x 81 5/8	3-4"	12
9-31	6675	9	6	10 24	3 38	61	50	79 1/4	33 1/4 x 65 1/4	3-5"	15
10-31	7425	10	7	11 93	3 38	61	50	88	33 1/4 x 74	3-5"	15
11-31	8175	11	8	13 62	3 38	61	50	95 1/2	33 1/4 x 81 1/2	3-5"	15
12-31	8925	12	9	15 31	3 38	61	50	103	33 1/4 x 89	3-5"	15
13-31	9675	13	10	17 00	3 38	61	50	110 1/2	33 1/4 x 96 1/2	3-5"	15
9-36	9750	9	6	13 75	4 50	70	56	87 1/2	41 3/8 x 73 1/2	3-5"	16
10-36	10900	10	7	16 00	4 50	70	56	95 7/8	41 3/8 x 81 7/8	3-5"	16
11-36	12050	11	8	18 25	4 50	70	56	104 1/4	41 3/8 x 90 1/4	3-5"	16
12-36	13200	12	9	20 50	4 50	70	56	112 5/8	41 3/8 x 98 5/8	3-5"	16
13-36	14350	13	10	22 75	4 50	70	56	121	41 3/8 x 107	4-5"	16
14-36	15500	14	10	22 75	6 75	70	56	129 3/8	41 3/8 x 115 3/8	4-5"	16
15-36	16650	15	11	25 00	6 75	70	56	137 3/4	41 3/8 x 123 3/4	4-5"	16
16-36	17800	16	11	25 00	9 00	70	56	146 1/8	41 3/8 x 132 1/8	4-5"	16
9-48	15825	9	6	21 78	7 10	80	67	109 1/4	53 7/8 x 89 1/4	3-6"	20
10-48	17775	10	7	25 31	7 10	80	67	119 7/8	53 7/8 x 97 7/8	3-6"	20
11-48	19725	11	8	28 88	7 10	80	67	130 1/2	53 7/8 x 110 1/2	4-6"	20
12-48	21675	12	9	32 43	7 10	80	67	141 5/8	53 7/8 x 121 5/8	4-6"	20
13-48	23625	13	10	35 98	7 10	80	67	151 3/4	53 7/8 x 131 3/4	5-6"	20
14-48	25575	14	10	35 98	10 65	80	67	162 3/8	53 7/8 x 142 3/8	5-6"	20
15-48	27525	15	11	39 53	10 65	80	67	173	53 7/8 x 153	5-6"	20
16-48	29475	16	11	39 53	14 20	80	67	183 3/8	53 7/8 x 163 3/8	5-6"	20

Additional measurements, pages 9 and 10. Covering, page 41. Assembling chart, page 8. Chimneys, page 11.

Smokeless Boiler Assembling Chart

28 JOURNAL OF ENVIRONMENT & DEVELOPMENT

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DOI: 10.1002/for

Dr. David A. M. Sacks, MD, FRCP
Director, Harvard Medical School

Foundation Plan National Up-Draft Smokeless Boiler



25" BOILER

No. Sec.	No. Grates	A	B	C	D	E	F	G
8	2	31"	20 1/2"	27 3/8"	33 1/8"	37 1/2"	8	37 3/8"
9	6	35"	20 1/2"	27 3/8"	33 1/8"	44 1/2"	8	43 3/8"
10	7	45"	20 1/2"	27 3/8"	33 1/8"	54 1/2"	8	53 3/8"
11	8	52"	20 1/2"	27 3/8"	33 1/8"	64 1/2"	8	63 3/8"
12	9	59"	20 1/2"	27 3/8"	33 1/8"	74 1/2"	8	73 3/8"

31" BOILER

No. Sec.	No. Grates	A	B	C	D	E	F	G
9	6	41 1/4"	26 1/4"	33 1/4"	43 1/4"	47 1/4"	8	46 1/4"
10	7	48 1/4"	26 1/4"	33 1/4"	43 1/4"	54 1/4"	8	53 1/4"
11	8	56 1/4"	26 1/4"	33 1/4"	43 1/4"	62 1/4"	8	61 1/4"
12	9	64 1/4"	26 1/4"	33 1/4"	43 1/4"	70 1/4"	8	69 1/4"
13	10	71 1/4"	26 1/4"	33 1/4"	43 1/4"	77 1/4"	8	76 1/4"

36" BOILER

No. Sec.	No. Grates	A	B	C	D	E	F	G
9	6	47 3/8"	32 3/8"	41 3/8"	53 3/8"	57 3/8"	8	56 3/8"
10	7	56 3/8"	32 3/8"	41 3/8"	53 3/8"	62 3/8"	8	61 3/8"
11	8	64 3/8"	32 3/8"	41 3/8"	53 3/8"	70 3/8"	8	69 3/8"
12	9	72 3/8"	32 3/8"	41 3/8"	53 3/8"	78 3/8"	8	77 3/8"
13	10	81 3/8"	32 3/8"	41 3/8"	53 3/8"	87 3/8"	8	86 3/8"
14	10	81 3/8"	32 3/8"	41 3/8"	53 3/8"	87 3/8"	8	86 3/8"
15	11	89 3/8"	32 3/8"	41 3/8"	53 3/8"	95 3/8"	8	94 3/8"
16	11	89 3/8"	32 3/8"	41 3/8"	53 3/8"	95 3/8"	8	94 3/8"

48" BOILER

No. Sec.	No. Grates	A	B	C	D	E	F	G
9	6	58 1/2"	44 1/2"	53 1/2"	69 1/2"	73 1/2"	8	72 1/2"
10	7	69 1/2"	44 1/2"	53 1/2"	69 1/2"	84 1/2"	8	83 1/2"
11	8	79 1/2"	44 1/2"	53 1/2"	69 1/2"	94 1/2"	8	93 1/2"
12	9	90 1/2"	44 1/2"	53 1/2"	69 1/2"	104 1/2"	8	103 1/2"
13	10	101 1/2"	44 1/2"	53 1/2"	69 1/2"	114 1/2"	8	113 1/2"
14	10	101 1/2"	44 1/2"	53 1/2"	69 1/2"	114 1/2"	8	113 1/2"
15	11	111 1/2"	44 1/2"	53 1/2"	69 1/2"	124 1/2"	8	123 1/2"
16	11	111 1/2"	44 1/2"	53 1/2"	69 1/2"	124 1/2"	8	123 1/2"

Note—It is very important in providing a foundation for the National Up-Draft Smokeless Boiler that can be used that the Closed Chamber under Bridge Wall does not extend over pit. This Closed Chamber must be air tight to insure perfect results from Preheating Air Device.

Chimneys

Heating boilers give greatest efficiency and save coal for owners when attached to chimneys which are properly constructed and designed. It is important that they be straight and smooth and of the proper area and height. It is claimed that badly built or too small flues cause a waste of one-third of all the coal that is burned in heating plants.

Minimum Chimney Flue Sizes and Heights Recommended for Low Pressure Steam and Hot Water Boilers

Area dimensions given are inside measurements of the masonry walls of the chimney.

Boiler Capacity		Number of Boilers Attached to Flue							
Hot Water Rating Sq. Ft.	Steam (Direct) Rating Sq. Ft.	1		2		3		4	
		Dim. In.	Height Feet	Boilers Cross-connected forming a battery and attached to one flue opening					
To	To	Dim. In.	Height Feet	Dim. In.	Height Feet	Dim. In.	Height Feet	Dim. In.	Height Feet
700	450	8x12	33						
900	600	8x12	35						
1100	700	8x12	40						
1400	1000	12x12	33						
2000	1500	12x12	40	12x16	43	16x20	50	24x20	54
4000	2500	12x16	40	16x20	50	20x24	55	24x24	60
5500	3000	16x16	45	16x24	55	24x28	60	28x28	65
7000	4500	16x20	50	24x24	60	28x32	65	32x30	70
8500	5400	20x20	55	24x28	65	32x30	70	32x30	80
10000	6400	20x24	60	28x28	70	32x32	80	36x30	90
12000	7400	24x24	65	32x30	75	36x32	85	36x30	90
14000	8400	24x28	65	32x32	75	36x38	85	36x32	100
15000	9400	28x28	70	36x30	80	40x38	90	42x42	100
17000	10400	28x32	70	36x30	85	40x40	95	42x44	100
18000	11400	30x30	70	36x36	85	42x42	95	48x48	100
20000	12400	32x32	70	40x40	90	42x52	95	50x50	100
22000	13400	32x32	70	40x40	90	42x52	95	50x50	100
24000	14400	32x32	70	40x40	90	42x52	95	50x50	100
25000	15400	32x32	70	40x40	90	42x52	95	50x50	100
27000	16400	34x34	80	44x44	90	44x54	100	54x54	110
30000	17400	34x34	80	44x44	90	44x54	100	54x54	110

Note: When round tile flue lining is used in place of masonry, the nearest corresponding area shall be taken.

Acme
Steam
Boilers



Boiler	Pressure	Height	Weight	Capacity	Boiler	Pressure	Height	Weight	Capacity
1000	100	40	1000	100	1000	100	40	1000	100

Boiler Pressure Rating: Commercially Known: 1000 lbs. per sq. in. and over									
1000	100	40	1000	100	1000	100	40	1000	100
1000	100	40	1000	100	1000	100	40	1000	100
1000	100	40	1000	100	1000	100	40	1000	100
1000	100	40	1000	100	1000	100	40	1000	100

Boiler Pressure Rating: Commercially Known: 750 lbs. per sq. in. and over									
1000	100	40	1000	100	1000	100	40	1000	100
1000	100	40	1000	100	1000	100	40	1000	100
1000	100	40	1000	100	1000	100	40	1000	100
1000	100	40	1000	100	1000	100	40	1000	100

Boiler Pressure Rating: Commercially Known: 500 lbs. per sq. in. and over									
1000	100	40	1000	100	1000	100	40	1000	100
1000	100	40	1000	100	1000	100	40	1000	100
1000	100	40	1000	100	1000	100	40	1000	100
1000	100	40	1000	100	1000	100	40	1000	100

Boiler Pressure Rating: Commercially Known: 250 lbs. per sq. in. and over									
1000	100	40	1000	100	1000	100	40	1000	100
1000	100	40	1000	100	1000	100	40	1000	100
1000	100	40	1000	100	1000	100	40	1000	100
1000	100	40	1000	100	1000	100	40	1000	100

For complete information, see page 14 and 15.
 For more information, see page 16 and 17.
 For more information, see page 18 and 19.
 For more information, see page 20 and 21.



Acme
Water
Boilers

No. of Boiler	Height to Top of Chimney, Inches	Outside Diameter of Base, Inches	Normal Diameter of Firebox, Inches	No. and Size of Outlets, Inches	No. and Size of Inlets, Inches	Size of Service Pipe, Inches	Weight
No. 1 Series—Base, Combustion Firepot, Center Section and Drum							
P-1111	43½	24	17	2-2½	2-1½	7	900
P-1119	43½	26	19	2-2½	2-2½	8	940
P-1125	44½	28	22	2-3	2-3	9	970
P-1133	45½	32	25	2-4	2-4	10	1,080
No. 2 Series—Base, Combustion Firepot, Two Center Sections and Drum							
P-2111	46½	24	17	2-2½	2-1½	7	820
P-2119	47½	26	19	2-2½	2-2½	8	860
P-2125	48½	28	22	2-3	2-3	9	890
P-2133	49½	32	25	2-4	2-4	10	1,000
No. 3 Series—Base, Combustion Firepot, Three Center Sections and Drum							
P-3111	51½	24	17	2-2½	2-1½	7	900
P-3119	52½	26	19	2-2½	2-2½	8	925
P-3125	53½	28	22	2-3	2-3	9	965
P-3133	54½	32	25	2-4	2-4	10	1,065
No. 4 Series—Base, Combustion Firepot, Four Center Sections and Drum							
P-4125	56½	32	25	2-4	2-4	10	1,145

For additional measurements, see pages 11 and 12.

Adjusted for pipe not for heating water for domestic purposes.

CONTINUED, PAGE 11.



Acme Boiler Measurements

Notes:—Measurements are in inches

Model	1	2	3	4	5	6	7	Notes
100	100	100	100	100	100	100	100	100
101	101	101	101	101	101	101	101	101
102	102	102	102	102	102	102	102	102
103	103	103	103	103	103	103	103	103
104	104	104	104	104	104	104	104	104
105	105	105	105	105	105	105	105	105
106	106	106	106	106	106	106	106	106
107	107	107	107	107	107	107	107	107
108	108	108	108	108	108	108	108	108
109	109	109	109	109	109	109	109	109
110	110	110	110	110	110	110	110	110
111	111	111	111	111	111	111	111	111
112	112	112	112	112	112	112	112	112
113	113	113	113	113	113	113	113	113
114	114	114	114	114	114	114	114	114
115	115	115	115	115	115	115	115	115
116	116	116	116	116	116	116	116	116
117	117	117	117	117	117	117	117	117
118	118	118	118	118	118	118	118	118
119	119	119	119	119	119	119	119	119
120	120	120	120	120	120	120	120	120



Acme Boiler Measurements

Water—Measurements are in Inches

Acme	B	C	D	E	F	Size of Fire Door
P-1117	14 $\frac{1}{4}$	24	19	42 $\frac{1}{2}$	14 $\frac{9}{16}$	8 $\frac{1}{2}$ x11 $\frac{1}{2}$
P-2117	14 $\frac{3}{4}$	24	19	46 $\frac{7}{8}$	14 $\frac{9}{16}$	8 $\frac{1}{2}$ x11 $\frac{1}{2}$
P-3117	14 $\frac{3}{4}$	24	19	51 $\frac{1}{4}$	14 $\frac{9}{16}$	8 $\frac{1}{2}$ x11 $\frac{1}{2}$
P-1119	14 $\frac{3}{4}$	26	20	43 $\frac{3}{8}$	16 $\frac{3}{8}$	8 $\frac{1}{2}$ x11 $\frac{1}{2}$
P-2119	14 $\frac{3}{4}$	26	20	47 $\frac{5}{8}$	16 $\frac{3}{8}$	8 $\frac{1}{2}$ x11 $\frac{1}{2}$
P-3119	14 $\frac{3}{4}$	26	20	52 $\frac{1}{8}$	16 $\frac{3}{8}$	8 $\frac{1}{2}$ x11 $\frac{1}{2}$
P-1122	15 $\frac{1}{16}$	29	20 $\frac{1}{2}$	44 $\frac{1}{4}$	18 $\frac{1}{16}$	8 $\frac{1}{2}$ x13 $\frac{1}{2}$
P-2122	15 $\frac{1}{16}$	29	20 $\frac{1}{2}$	48 $\frac{1}{4}$	18 $\frac{1}{16}$	8 $\frac{1}{2}$ x13 $\frac{1}{2}$
P-3122	15 $\frac{1}{16}$	29	20 $\frac{1}{2}$	53 $\frac{1}{8}$	18 $\frac{1}{16}$	8 $\frac{1}{2}$ x13 $\frac{1}{2}$
P-1125	15 $\frac{1}{16}$	32	21 $\frac{1}{4}$	45 $\frac{1}{2}$	21 $\frac{1}{16}$	8 $\frac{1}{2}$ x13 $\frac{1}{2}$
P-2125	15 $\frac{1}{16}$	32	21 $\frac{1}{4}$	50 $\frac{1}{4}$	21 $\frac{1}{16}$	8 $\frac{1}{2}$ x13 $\frac{1}{2}$
P-3125	15 $\frac{1}{16}$	32	21 $\frac{1}{4}$	54 $\frac{3}{8}$	21 $\frac{1}{16}$	8 $\frac{1}{2}$ x13 $\frac{1}{2}$
P-4125	15 $\frac{1}{16}$	32	21 $\frac{1}{4}$	59 $\frac{1}{8}$	21 $\frac{1}{16}$	8 $\frac{1}{2}$ x13 $\frac{1}{2}$



Patented

RATINGS AND MEASUREMENTS

(Dimensions in Inches)

No Steam	Eight Hour Ratings	Height to Top Outlet	Extreme Depth Boiler	Size Base	Grate Area Sq. Ft.	2 Outlets 2 Inlets Size	Height Water Line	Height Top Smoke-hood	Size Smoke Pipe
No. 0 Series—Base, Three-piece Firepot (with Crown Sheet) and Dome.									
30-S	535	53	31½	30x25	2 34	3	46¾	61	9
40-S	700	53	36½	30x30	2 98	3	47½	61	9
50-S	940	54½	38½	36x30	4 16	4	48¼	62½	10
60-S	1175	54½	44	36x36	5 05	4	48¾	62½	10
No. 1 Series—Base, Three-piece Firepot (with Crown Sheet) Center Section and Dome.									
31-S	570	57½	31½	30x25	2 34	3	51¾	65½	9
41-S	750	57½	36½	30x30	2 98	3	51¾	65½	9
51-S	1000	59½	38½	36x30	4 16	4	53¼	67½	10
61-S	1250	59½	44	36x36	5 05	4	53¾	67½	10
No. 2 Series—Base, Three-piece Firepot (with Crown Sheet), two Center Sections and Dome.									
32-S	600	62	31½	30x25	2 34	3	55¾	70	9
42-S	800	62	36½	30x30	2 98	3	56¼	70	9
52-S	1050	64½	38½	36x30	4 16	4	58¼	72½	10
62-S	1325	64½	44	36x36	5 05	4	58¼	72½	10

For additional measurements, see pages 18 and 19

Arranged for pipe coil for heating water for domestic purposes.

Do not bush flow outlets on steam boilers. Connect full size to main where velocity of steam exceeds 20 feet per second under maximum conditions of load.

Covering page 41.



THREE
PIECE
FIREPOT

Patented

RATINGS AND MEASUREMENTS

(Dimensions in Inches)

No. Water	Eight Hour Ratings	Height to Top Outlet	Ex-treme Depth Boiler	Size Base	Grate Area Sq. Ft.	2 Out-lets 2 Inlets Size	Height Top Smoke-hood	Size Smoke Pipe
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No. 0 Series—Base, Three-piece Firepot (with Crown Sheet) and Dome

30-W	880	46½	31½	30x25	2.34	3	54	9
40-W	1155	46½	36½	30x30	2.98	3	54	9
50-W	1550	48	38½	36x30	4.16	4	56	10
60-W	1940	48	44	36x36	5.05	4	56	10

No. 1 Series—Base, Three-piece Firepot (with Crown Sheet), Center Section and Dome.

31-W	940	51	31½	30x25	2.34	3	58½	9
41-W	1240	51	36½	30x30	2.98	3	58½	9
51-W	1650	53	38½	36x30	4.16	4	61	10
61-W	2065	53	44	36x36	5.05	4	61	10

No. 2 Series—Base, Three-piece Firepot (with Crown Sheet) two Center Sections and Dome.

32-W	990	55½	31½	30x25	2.34	3	63	9
42-W	1320	55½	36½	30x30	2.98	3	63	9
52-W	1735	58	38½	36x30	4.16	4	66	10
62-W	2185	58	44	36x36	5.05	4	66	10

For additional measurements, see pages 18 and 19.

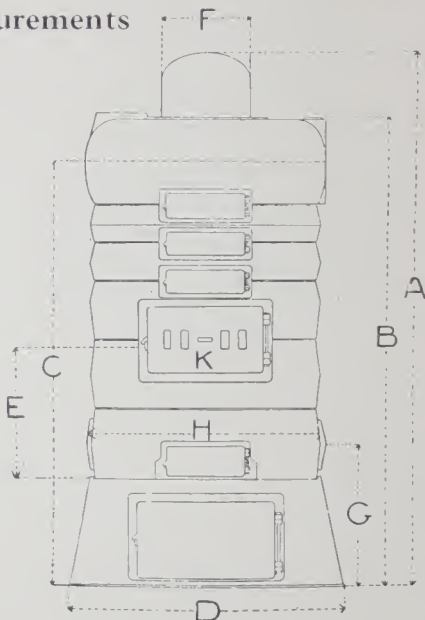
Arranged for pipe coil for heating water for domestic purposes.

Covering, page 41.

On the opposite page there is a table giving all measurements applying to this illustration. Outline does not represent water boiler. The outline of the steam boiler is used to show the measurements of both the steam and water types.

For convenience in ordering repairs for firepot, we have numbered each section from the bottom and up.

Measurements



Center to Center Outlet Opening Measurements

30-40 Series		50 Series		60 Series	
W	S	W	S	W	S
16 $\frac{1}{4}$ Inches	16 $\frac{1}{4}$ Inches	21 $\frac{1}{4}$ Inches	22 Inches	21 Inches	22 Inches

NATIONAL NOVUS BOILERS

The following table gives all the measurements in inches on National Novus Steam and Hot-Water Boilers, upright types.

STEAM

Size	A	B	C	D	E	F	G	H	K
30-S	61	53	46 $\frac{1}{8}$	40	17 $\frac{1}{2}$	10	18 $\frac{3}{4}$	25	12 x8
31-S	63 $\frac{1}{2}$	57 $\frac{1}{2}$	51 $\frac{1}{8}$	40	17 $\frac{1}{2}$	10	18 $\frac{3}{4}$	25	12 x8
32-S	70	62	55 $\frac{1}{4}$	40	17 $\frac{1}{2}$	10	18 $\frac{3}{4}$	25	12 x8
40-S	61	63	47 $\frac{1}{8}$	30	17 $\frac{1}{2}$	10	18 $\frac{3}{4}$	25	12 x8
41-S	62 $\frac{1}{2}$	57 $\frac{1}{2}$	53 $\frac{1}{4}$	30	17 $\frac{1}{2}$	10	18 $\frac{3}{4}$	25	12 x8
42-S	70	62	56 $\frac{1}{4}$	30	17 $\frac{1}{2}$	10	18 $\frac{3}{4}$	25	12 x8
50-S	62 $\frac{1}{2}$	54 $\frac{1}{2}$	48 $\frac{1}{4}$	36 $\frac{1}{2}$	18 $\frac{1}{2}$	11 $\frac{1}{4}$	19	32	14 $\frac{1}{2}$ x8 $\frac{1}{4}$
51-S	67 $\frac{1}{2}$	59 $\frac{1}{2}$	53 $\frac{1}{4}$	36 $\frac{1}{2}$	18 $\frac{1}{2}$	11 $\frac{1}{4}$	19	32	14 $\frac{1}{2}$ x8 $\frac{1}{4}$
52-S	72 $\frac{1}{2}$	64 $\frac{1}{2}$	58 $\frac{1}{4}$	36 $\frac{1}{2}$	18 $\frac{1}{2}$	11 $\frac{1}{4}$	19	32	14 $\frac{1}{2}$ x8 $\frac{1}{4}$
60-S	62 $\frac{1}{2}$	54 $\frac{1}{2}$	49 $\frac{1}{4}$	36 $\frac{1}{2}$	18 $\frac{1}{2}$	11 $\frac{1}{4}$	19	32	14 $\frac{1}{2}$ x8 $\frac{1}{4}$
61-S	67 $\frac{1}{2}$	59 $\frac{1}{2}$	53 $\frac{1}{4}$	36 $\frac{1}{2}$	18 $\frac{1}{2}$	11 $\frac{1}{4}$	19	32	14 $\frac{1}{2}$ x8 $\frac{1}{4}$
62-S	72 $\frac{1}{2}$	64 $\frac{1}{2}$	58	36 $\frac{1}{2}$	18 $\frac{1}{2}$	11 $\frac{1}{4}$	19	32	14 $\frac{1}{2}$ x8 $\frac{1}{4}$

WATER

Size	A	B	C	D	E	F	G	H	K
30-W	54	46 $\frac{1}{8}$		40	17 $\frac{1}{2}$	10	18 $\frac{3}{4}$	25	12 x8
31-W	58 $\frac{1}{2}$	51		40	17 $\frac{1}{2}$	10	18 $\frac{3}{4}$	25	12 x8
32-W	63	59 $\frac{1}{2}$		40	17 $\frac{1}{2}$	10	18 $\frac{3}{4}$	25	12 x8
40-W	54	46 $\frac{1}{8}$		30	17 $\frac{1}{2}$	10	18 $\frac{3}{4}$	25	12 x8
41-W	58 $\frac{1}{2}$	51		30	17 $\frac{1}{2}$	10	18 $\frac{3}{4}$	25	12 x8
42-W	63	55 $\frac{1}{4}$		30	17 $\frac{1}{2}$	10	18 $\frac{3}{4}$	25	12 x8
50-W	57	48		36 $\frac{1}{2}$	18 $\frac{1}{2}$	11 $\frac{1}{4}$	19	32	14 $\frac{1}{2}$ x8 $\frac{1}{4}$
51-W	61	52		36 $\frac{1}{2}$	18 $\frac{1}{2}$	11 $\frac{1}{4}$	19	32	14 $\frac{1}{2}$ x8 $\frac{1}{4}$
52-W	66	56		36 $\frac{1}{2}$	18 $\frac{1}{2}$	11 $\frac{1}{4}$	19	32	14 $\frac{1}{2}$ x8 $\frac{1}{4}$
60-W	56	48		36 $\frac{1}{2}$	18 $\frac{1}{2}$	11 $\frac{1}{4}$	19	32	14 $\frac{1}{2}$ x8 $\frac{1}{4}$
61-W	61	52		36 $\frac{1}{2}$	18 $\frac{1}{2}$	11 $\frac{1}{4}$	19	32	14 $\frac{1}{2}$ x8 $\frac{1}{4}$
62-W	66	56		36 $\frac{1}{2}$	18 $\frac{1}{2}$	11 $\frac{1}{4}$	19	32	14 $\frac{1}{2}$ x8 $\frac{1}{4}$

ADDITIONAL MEASUREMENTS

Series of Boiler (Upright)	Actual Size of Grate Inches	Depth of Ashpit Under Grate Inches	Size of Ash Box Inches	Height of Ash Box Inches	Size of Fire Door Opening Inches	Width of Boiler Inches	Extreme Length of Boiler Inches
30	150x19 $\frac{1}{4}$	11	25 x30	14 $\frac{1}{2}$	8 x12	35	31 $\frac{1}{2}$
40	190x20 $\frac{1}{4}$	11	30 x36	14 $\frac{1}{2}$	8 x12	25	36 $\frac{1}{4}$
50	25 $\frac{1}{2}$ x21	36 $\frac{1}{2}$	60x36x32	14 $\frac{1}{2}$	8 $\frac{1}{2}$ x14 $\frac{1}{2}$	37	38 $\frac{1}{2}$
60	26 $\frac{1}{2}$ x26 $\frac{1}{4}$	40 $\frac{1}{2}$	66 $\frac{1}{2}$ x42x32	14 $\frac{1}{2}$	8 $\frac{1}{2}$ x14 $\frac{1}{2}$	32	44

Note.—On steam boiler add 4 inches to width of boiler for flange, bracing.



No. 20-40-5

Twenty Series Sectional Steam Boilers

Model	Capacity Gals.	Pressure P.S.I.	Weight Lbs.	Height Feet	Width Feet	Depth Feet	Volume Cu. Ft.
20-40-5	40	150	1,200	4.0	2.0	2.0	16.0
20-60-5	60	150	1,800	4.0	2.0	2.0	16.0
20-80-5	80	150	2,400	4.0	2.0	2.0	16.0
20-100-5	100	150	3,000	4.0	2.0	2.0	16.0
20-120-5	120	150	3,600	4.0	2.0	2.0	16.0
20-140-5	140	150	4,200	4.0	2.0	2.0	16.0
20-160-5	160	150	4,800	4.0	2.0	2.0	16.0
20-180-5	180	150	5,400	4.0	2.0	2.0	16.0
20-200-5	200	150	6,000	4.0	2.0	2.0	16.0

Capacity in gallons based on water. Weight in pounds. Height in feet. Width in feet. Depth in feet.

Pressure in pounds per square inch. Weight in pounds. Height in feet. Width in feet. Depth in feet.

Volume in cubic feet. Capacity in gallons. Weight in pounds. Height in feet. Width in feet. Depth in feet.

Pressure in pounds per square inch. Weight in pounds. Height in feet. Width in feet. Depth in feet.

Capacity in gallons based on water. Weight in pounds. Height in feet. Width in feet. Depth in feet.

Pressure in pounds per square inch. Weight in pounds. Height in feet. Width in feet. Depth in feet.

Volume in cubic feet. Capacity in gallons. Weight in pounds. Height in feet. Width in feet. Depth in feet.



No. 6-20-W

Twenty Series Sectional Water Boilers

Size of Boiler	Height See Note	Capacity of Boiler Foot/Sec	No. of Rows	Foot/Sec Area sq. ft.	Average Capacity sq. ft.	Gas Flows cu. ft./hr.	Output Btu/hr.
4-20-W	1400	87%	2	2.34	2.15	115,000	2.2
6-20-W	1775	115%	3	4.02	3.14	225,000	3.5
7-20-W	2000	101%	3	4.90	3.22	275,000	4.2

Height to top of boiler, 34 inches. Width of boiler, 20 inches.

Size of smoke pipe, 10 inches.

Add 12 inches to height to allow for weatherhead.

Arranged for gas with the heating water for domestic purposes.

Additional construction, pages 22 and 23.

Covering, page 23.

Assembly Chart, see page 22.



No. 25-6-8

Twenty-five Series Sectional Steam Boilers

No. of Boiler	Boiler Size Feet	Height of Boiler Feet	No. of Seams	Center Area Sq. Ft.	Average Pressure Sq. Ft.	Long Portable Max. Pounds	Outside Length
25-6-8	100	37	1	4.95	6.32	2500	3-4
25-6-10	100	40	1	6.11	7.64	2500	3-4
25-6-12	100	43	1	7.27	8.96	2500	3-4
25-6-14	100	46	1	8.43	10.28	2500	3-4

Height to top of boiler, 114 inches. Width of boiler, 80 1/2 inches.

Boiler pressure, 150 pounds. Height of water line, 49 inches.

25-6-8 boiler is capable of being run vertically.

Do not push down on boiler or water line. Covered and also in boiler when
boiler is from boiler to be used for water (not maximum pressure of tank).

Arranged for use for heating water for domestic purposes.

Additional information: pages 11 and 12.

Correcting: page 11.

Amusement's: page 11 and 12.



No. 6-25-W

Twenty-five Series Sectional Water Boilers

No. of Boiler	Rating See Note	†Length of Boiler Inches	No. of Secs.	Grate Area Sq. Ft.	Average Firepot Sq. Ft.	Star Foundation Inches	Outlet Inches
5-25-W	2150	33	5	4.93	6.13	28x33	2-4
6-25-W	2790	40	6	6.11	7.64	28x40	2-4
7-25-W	3290	47	7	7.27	9.17	28x47	3-4
8-25-W	3750	54	8	8.43	10.65	28x54	3-4

Height to top of outlet, 57 1/4 inches. Width of boiler, 46 1/2 inches.

Size of smoke pipe, 12 inches.

†Add 14 inches to length to allow for smokehood.

Arranged for pipe coil for heating water for domestic purposes.

Additional measurements, pages 32 and 33.

Covering, page 41.

Assembling chart, see page 31.



No. 31-6-S

Thirty-one Series Sectional Steam Boilers

Size, in. Boiler	Height to Top Nozzle	Capacity in Boiler Feet	No. of Ports	Water Area, sq. Ft.	Steam Outlet sq. Ft.	Low- Pressure Dev. Feet	Outlet Feet
12-18-12	14.75	80.0	6	8.33	1.50	0.014425	1.1
12-18-12	14.75	80.0	7	10.25	1.50	0.014425	1.1
14-18-12	17.00	96.0	8	11.75	1.75	0.014425	1.1
22-18-12	17.00	120	8	11.75	2.00	0.014425	1.1

Height to top of boiler, 22 inches. Width of boiler, 30 inches.

Height of boiler, 12 inches. Base of boiler, 11 inches.

Width of boiler to top of boiler, 12 inches.

Boiler has four doors per boiler. Capacity for water is 1000 gallons. Capacity for steam is 1000 gallons. Capacity for water is 1000 gallons. Capacity for steam is 1000 gallons. Capacity for water is 1000 gallons. Capacity for steam is 1000 gallons.

Capacity, page 10.

Dimensions, page 10, page 11.



No. 6-31-W

Thirty-one Series Sectional Water Boilers

No. of Boiler	Rating See Note	†Length of Boiler Inches	No. of Sets	Grate Area Sq. Ft.	Average Foot-pot Sq. Ft.	Size Founda- tion, Inches	Outlet Inches
6-31-W	4100	44½	4	8.35	12.62	33½x42½	2-5
7-31-W	4800	52	5	10.24	15.12	33½x49½	3-5
8-31-W	5500	59½	6	11.95	17.62	33½x57½	3-5
9-31-W	6200	67	9	13.62	20.33	33½x64½	5-5

Height to top of boiler, 61 inches. Width of boiler, 50 inches.

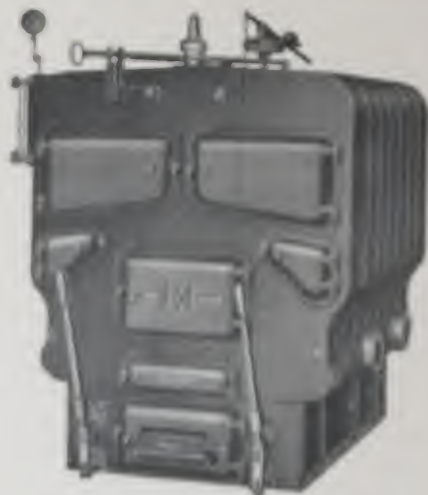
Size of smoke pipe, 15 inches.

†Add 13 inches to length of boiler for smokehead.

Additional measurements, pages 42 and 43.

Covering, page 41.

Assembling chart, see page 33.



No. 36-A-B

Thirty-six Series Sectional Steam Boilers

Boiler Size	Working Pressure	Capacity of Boiler	Net Weight	Height to Top	Height to Top of Boiler	Height to Top of Boiler	Height to Top of Boiler
36 x 48	150	100	1,100	100	100	100	100
36 x 60	150	120	1,200	100	100	100	100
36 x 72	150	140	1,300	100	100	100	100
36 x 84	150	160	1,400	100	100	100	100
36 x 96	150	180	1,500	100	100	100	100
36 x 108	150	200	1,600	100	100	100	100
36 x 120	150	220	1,700	100	100	100	100
36 x 132	150	240	1,800	100	100	100	100
36 x 144	150	260	1,900	100	100	100	100
36 x 156	150	280	2,000	100	100	100	100
36 x 168	150	300	2,100	100	100	100	100
36 x 180	150	320	2,200	100	100	100	100
36 x 192	150	340	2,300	100	100	100	100
36 x 204	150	360	2,400	100	100	100	100
36 x 216	150	380	2,500	100	100	100	100
36 x 228	150	400	2,600	100	100	100	100
36 x 240	150	420	2,700	100	100	100	100
36 x 252	150	440	2,800	100	100	100	100
36 x 264	150	460	2,900	100	100	100	100
36 x 276	150	480	3,000	100	100	100	100
36 x 288	150	500	3,100	100	100	100	100
36 x 300	150	520	3,200	100	100	100	100
36 x 312	150	540	3,300	100	100	100	100
36 x 324	150	560	3,400	100	100	100	100
36 x 336	150	580	3,500	100	100	100	100
36 x 348	150	600	3,600	100	100	100	100
36 x 360	150	620	3,700	100	100	100	100
36 x 372	150	640	3,800	100	100	100	100
36 x 384	150	660	3,900	100	100	100	100
36 x 396	150	680	4,000	100	100	100	100
36 x 408	150	700	4,100	100	100	100	100
36 x 420	150	720	4,200	100	100	100	100
36 x 432	150	740	4,300	100	100	100	100
36 x 444	150	760	4,400	100	100	100	100
36 x 456	150	780	4,500	100	100	100	100
36 x 468	150	800	4,600	100	100	100	100
36 x 480	150	820	4,700	100	100	100	100
36 x 492	150	840	4,800	100	100	100	100
36 x 504	150	860	4,900	100	100	100	100
36 x 516	150	880	5,000	100	100	100	100
36 x 528	150	900	5,100	100	100	100	100
36 x 540	150	920	5,200	100	100	100	100
36 x 552	150	940	5,300	100	100	100	100
36 x 564	150	960	5,400	100	100	100	100
36 x 576	150	980	5,500	100	100	100	100
36 x 588	150	1,000	5,600	100	100	100	100
36 x 600	150	1,020	5,700	100	100	100	100
36 x 612	150	1,040	5,800	100	100	100	100
36 x 624	150	1,060	5,900	100	100	100	100
36 x 636	150	1,080	6,000	100	100	100	100
36 x 648	150	1,100	6,100	100	100	100	100
36 x 660	150	1,120	6,200	100	100	100	100
36 x 672	150	1,140	6,300	100	100	100	100
36 x 684	150	1,160	6,400	100	100	100	100
36 x 696	150	1,180	6,500	100	100	100	100
36 x 708	150	1,200	6,600	100	100	100	100
36 x 720	150	1,220	6,700	100	100	100	100
36 x 732	150	1,240	6,800	100	100	100	100
36 x 744	150	1,260	6,900	100	100	100	100
36 x 756	150	1,280	7,000	100	100	100	100
36 x 768	150	1,300	7,100	100	100	100	100
36 x 780	150	1,320	7,200	100	100	100	100
36 x 792	150	1,340	7,300	100	100	100	100
36 x 804	150	1,360	7,400	100	100	100	100
36 x 816	150	1,380	7,500	100	100	100	100
36 x 828	150	1,400	7,600	100	100	100	100
36 x 840	150	1,420	7,700	100	100	100	100
36 x 852	150	1,440	7,800	100	100	100	100
36 x 864	150	1,460	7,900	100	100	100	100
36 x 876	150	1,480	8,000	100	100	100	100
36 x 888	150	1,500	8,100	100	100	100	100
36 x 900	150	1,520	8,200	100	100	100	100
36 x 912	150	1,540	8,300	100	100	100	100
36 x 924	150	1,560	8,400	100	100	100	100
36 x 936	150	1,580	8,500	100	100	100	100
36 x 948	150	1,600	8,600	100	100	100	100
36 x 960	150	1,620	8,700	100	100	100	100
36 x 972	150	1,640	8,800	100	100	100	100
36 x 984	150	1,660	8,900	100	100	100	100
36 x 996	150	1,680	9,000	100	100	100	100

Boiler is built of mild steel, 15 pounds. Weight of boiler is shown.

Weight of water tank, 150 pounds. Size of water tank is shown.

Weight of boiler is shown. Weight of water tank is shown.

Size and weight of boiler is shown. Weight of water tank is shown.

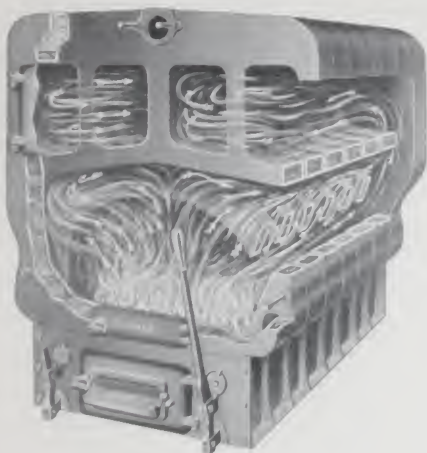
Weight of boiler is shown. Weight of water tank is shown.

Weight of boiler is shown. Weight of water tank is shown.

Weight of boiler is shown. Weight of water tank is shown.

Weight of boiler is shown.

Weight of boiler is shown.



No. 8-36-W
(Sectional View)

Thirty-six Series Sectional Water Boilers

No. of Boiler	Rating See Note	†Length of Boiler Inches	No. of Secs.	Grate Area Sq. Ft.	Average Firepot Sq. Ft.	Size Foundation Inches	Outlets Inches
6-36-W	5800	49	6	11.50	14.69	41½x47½	2-5
7-36-W	6925	57½	7	13.75	17.61	41½x56	3-5
8-36-W	8050	66	8	16.00	20.54	41½x64½	3-5
9-36-W	9175	74½	9	18.25	23.46	41½x73	3-5
10-36-W	10300	83	10	20.50	26.38	41½x81	3-5

Height to top of outlet, 70 inches. Width of boiler, 38 inches.

Size of smoke pipe, 16 inches.

†Add 14 inches to length to allow for smokehood.

Arranged for pipe coal for heating water for domestic purposes.

Additional measurements, pages 32 and 33.

Covering, page 41.

Assembling chart, see page 41.



1992, 2005, 2009, 2013, 2017, 2021, 2025, 2029, 2033, 2037, 2041, 2045, 2049, 2053, 2057, 2061, 2065, 2069, 2073, 2077, 2081, 2085, 2089, 2093, 2097, 2101, 2105, 2109, 2113, 2117, 2121, 2125, 2129, 2133, 2137, 2141, 2145, 2149, 2153, 2157, 2161, 2165, 2169, 2173, 2177, 2181, 2185, 2189, 2193, 2197, 2201, 2205, 2209, 2213, 2217, 2221, 2225, 2229, 2233, 2237, 2241, 2245, 2249, 2253, 2257, 2261, 2265, 2269, 2273, 2277, 2281, 2285, 2289, 2293, 2297, 2301, 2305, 2309, 2313, 2317, 2321, 2325, 2329, 2333, 2337, 2341, 2345, 2349, 2353, 2357, 2361, 2365, 2369, 2373, 2377, 2381, 2385, 2389, 2393, 2397, 2401, 2405, 2409, 2413, 2417, 2421, 2425, 2429, 2433, 2437, 2441, 2445, 2449, 2453, 2457, 2461, 2465, 2469, 2473, 2477, 2481, 2485, 2489, 2493, 2497, 2501, 2505, 2509, 2513, 2517, 2521, 2525, 2529, 2533, 2537, 2541, 2545, 2549, 2553, 2557, 2561, 2565, 2569, 2573, 2577, 2581, 2585, 2589, 2593, 2597, 2601, 2605, 2609, 2613, 2617, 2621, 2625, 2629, 2633, 2637, 2641, 2645, 2649, 2653, 2657, 2661, 2665, 2669, 2673, 2677, 2681, 2685, 2689, 2693, 2697, 2701, 2705, 2709, 2713, 2717, 2721, 2725, 2729, 2733, 2737, 2741, 2745, 2749, 2753, 2757, 2761, 2765, 2769, 2773, 2777, 2781, 2785, 2789, 2793, 2797, 2801, 2805, 2809, 2813, 2817, 2821, 2825, 2829, 2833, 2837, 2841, 2845, 2849, 2853, 2857, 2861, 2865, 2869, 2873, 2877, 2881, 2885, 2889, 2893, 2897, 2901, 2905, 2909, 2913, 2917, 2921, 2925, 2929, 2933, 2937, 2941, 2945, 2949, 2953, 2957, 2961, 2965, 2969, 2973, 2977, 2981, 2985, 2989, 2993, 2997, 3001, 3005, 3009, 3013, 3017, 3021, 3025, 3029, 3033, 3037, 3041, 3045, 3049, 3053, 3057, 3061, 3065, 3069, 3073, 3077, 3081, 3085, 3089, 3093, 3097, 3101, 3105, 3109, 3113, 3117, 3121, 3125, 3129, 3133, 3137, 3141, 3145, 3149, 3153, 3157, 3161, 3165, 3169, 3173, 3177, 3181, 3185, 3189, 3193, 3197, 3201, 3205, 3209, 3213, 3217, 3221, 3225, 3229, 3233, 3237, 3241, 3245, 3249, 3253, 3257, 3261, 3265, 3269, 3273, 3277, 3281, 3285, 3289, 3293, 3297, 3301, 3305, 3309, 3313, 3317, 3321, 3325, 3329, 3333, 3337, 3341, 3345, 3349, 3353, 3357, 3361, 3365, 3369, 3373, 3377, 3381, 3385, 3389, 3393, 3397, 3401, 3405, 3409, 3413, 3417, 3421, 3425, 3429, 3433, 3437, 3441, 3445, 3449, 3453, 3457, 3461, 3465, 3469, 3473, 3477, 3481, 3485, 3489, 3493, 3497, 3501, 3505, 3509, 3513, 3517, 3521, 3525, 3529, 3533, 3537, 3541, 3545, 3549, 3553, 3557, 3561, 3565, 3569, 3573, 3577, 3581, 3585, 3589, 3593, 3597, 3601, 3605, 3609, 3613, 3617, 3621, 3625, 3629, 3633, 3637, 3641, 3645, 3649, 3653, 3657, 3661, 3665, 3669, 3673, 3677, 3681, 3685, 3689, 3693, 3697, 3701, 3705, 3709, 3713, 3717, 3721, 3725, 3729, 3733, 3737, 3741, 3745, 3749, 3753, 3757, 3761, 3765, 3769, 3773, 3777, 3781, 3785, 3789, 3793, 3797, 3801, 3805, 3809, 3813, 3817, 3821, 3825, 3829, 3833, 3837, 3841, 3845, 3849, 3853, 3857, 3861, 3865, 3869, 3873, 3877, 3881, 3885, 3889, 3893, 3897, 3901, 3905, 3909, 3913, 3917, 3921, 3925, 3929, 3933, 3937, 3941, 3945, 3949, 3953, 3957, 3961, 3965, 3969, 3973, 3977, 3981, 3985, 3989, 3993, 3997, 4001, 4005, 4009, 4013, 4017, 4021, 4025, 4029, 4033, 4037, 4041, 4045, 4049, 4053, 4057, 4061, 4065, 4069, 4073, 4077, 4081, 4085, 4089, 4093, 4097, 4101, 4105, 4109, 4113, 4117, 4121, 4125, 4129, 4133, 4137, 4141, 4145, 4149, 4153, 4157, 4161, 4165, 4169, 4173, 4177, 4181, 4185, 4189, 4193, 4197, 4201, 4205, 4209, 4213, 4217, 4221, 4225, 4229, 4233, 4237, 4241, 4245, 4249, 4253, 4257, 4261, 4265, 4269, 4273, 4277, 4281, 4285, 4289, 4293, 4297, 4301, 4305, 4309, 4313, 4317, 4321, 4325, 4329, 4333, 4337, 4341, 4345, 4349, 4353, 4357, 4361, 4365, 4369, 4373, 4377, 4381, 4385, 4389, 4393, 4397, 4401, 4405, 4409, 4413, 4417, 4421, 4425, 4429, 4433, 4437, 4441, 4445, 4449, 4453, 4457, 4461, 4465, 4469, 4473, 4477, 4481, 4485, 4489, 4493, 4497, 4501, 4505, 4509, 4513, 4517, 4521, 4525, 4529, 4533, 4537, 4541, 4545, 4549, 4553, 4557, 4561, 4565, 4569, 4573, 4577, 4581, 4585, 4589, 4593, 4597, 4601, 4605, 4609, 4613, 4617, 4621, 4625, 4629, 4633, 4637, 4641, 4645, 4649, 4653, 4657, 4661, 4665, 4669, 4673, 4677, 4681, 4685, 4689, 4693, 4697, 4701, 4705, 4709, 4713, 4717, 4721, 4725, 4729

Forty-eight Series Sectional Steam Boilers



No. 8-48-W

Forty-eight Series Sectional Water Boilers

No. of Boiler	Rating See Note	††Length of Boiler Inches	†No. of Sec.	Grate Area Sq. Ft.	Average Firepot Sq. Ft.	Size Foundation Inches	Outlet Inches
6-48-W	10000	59½	6	18 23	22 50	54x 57½	2-6
7-48-W	11950	69¾	7	21 78	26 87	54x 68	2-6
8-48-W	13900	80¾	8	25 33	31 25	54x 78½	3-6
9-48-W	15850	90¾	9	28 87	35 62	54x 89	3-6
10-48-W	17800	101¾	10	32 48	40 00	54x 99½	3-6
11-48-W	19750	111¾	11	37 97	44 38	54x110	4-6

Height to top of outlet, 80 inches. Width of boiler, 67 inches. Size smoke pipe, 20 inches.

Arranged for pipe coil for heating water for domestic purposes.

††Add 20 inches to length to allow for smoke hood.

†Sections are in halves.

Additional measurements, pages 32 and 31.

Covering, page 41.

See page 30 for information on piping.

Assembling chart, see page 31.

Forty-eight Inch Sectional Boiler FOR HEAVY DUTY



REAR VIEW
With Top Half
Removal Illustrated



REAR VIEW
Showing how the
top half is connected
with the front
flange

Forty-eight Inch Sectional Boiler

FOR HEAVY DUTY

The National Forty-eight inch Sectional Boiler is a very efficient, economical and durable boiler for heavy duty.

This boiler has the double section, a feature that makes it easier to handle and erect.

Sections are connected at top with heavy six-inch push nipples and at the bottom with heavy four-inch push nipples.

Pipe coils for heating water for domestic purposes may be inserted if necessary.

The grate is of the flat-surfaced grill pattern, adapted to the use of any kind of fuel. It is arranged with two shakers, thus permitting of operating either the front or back half of grate.

Sectional Boiler Assembling Chart

F—Front Section; T—Tapped Section; N—Next to Back Tapped Section; M—Next to Back Center Section; C—Center Section; B—Back Section.

20-Inch . . . F T C N B	5 Sec. 25-Inch . . . F T C N B
20-Inch . . . F T C C N B	6 Sec. 25-Inch . . . F T C C N B
20-Inch . . . F T C T C N B	7 Sec. 25-Inch . . . F T C T C N B
	8 Sec. 25-Inch . . . F T C T C C N B
31-Inch . F T C C N B	6 Sec. 36-Inch . F T C C N B
31-Inch . F T C T C N B	7 Sec. 36-Inch . F T C T C N B
31-Inch . F T C T C C N B	8 Sec. 36-Inch . F T C T C C N B
31-Inch . F T C C T C C N B	9 Sec. 36-Inch . F T C C T C C N B
	10 Sec. 36-Inch . F C T C C T C C N B

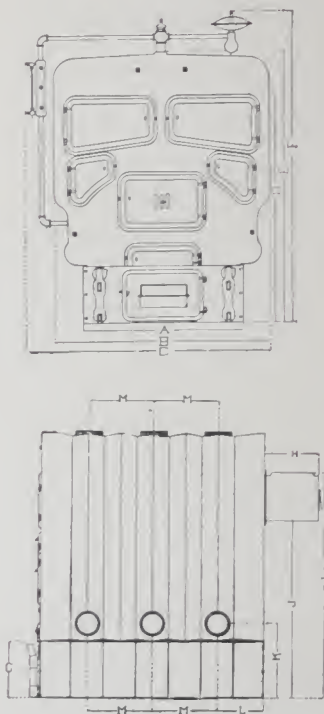
Left Hand	48-Inch	Right Hand
B N C C T F	6 Sec.	F C C M B
B N C C C T F	7 Sec.	F C C C M B
B N C C C C T F	8 Sec.	F C C T C C M B
B N C C C C C T F	9 Sec.	F C C T C C C M B
B N C C C C C C T F	10 Sec.	F C C C T C C C M B
B N C C C C C C C T F	11 Sec.	F C C T C C T C C M B
B N C C C C C C C C T F	12 Sec.	F C C T C C C T C C M B

Note:—"N"—Tapping on the 25-inch, 31-inch and 36-inch is on the right-hand side facing Boiler.

"N"—Tapping on 48-inch (supply tapping on top of boiler) is on the left-hand side facing Boiler.

"N"—Tapping on the 20-inch and "T" on all sizes, can be placed on either side.

Measurements



On the opposite page is shown a table giving all measurements as applying to the illustrations. The outline used shows the measurements of both the Steam and Water types.

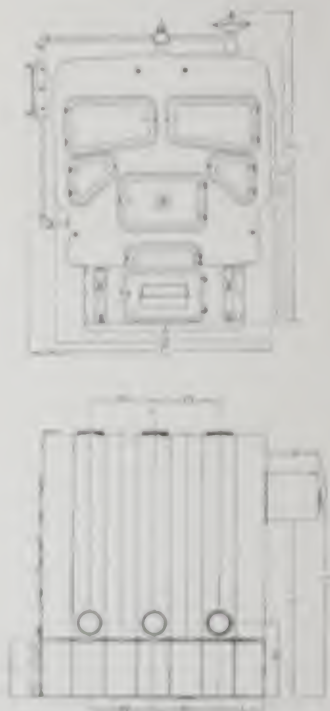
Measurements

The following table gives all the measurements in inches on Novus Steam and Hot-Water Sectional Boilers.

STEAM AND WATER

	20 Inches	28 Inches	31 Inches	36 Inches	48 Inches
A	22 $\frac{1}{4}$	27 $\frac{1}{4}$	34	41 $\frac{1}{2}$	54
B	28	36 $\frac{1}{2}$	36	50	67
C	37 $\frac{1}{2}$	44	55 $\frac{1}{4}$	65	76
D	47	49	52	60 $\frac{1}{4}$	68
E	54	57 $\frac{1}{4}$	61	70	80
F	65 $\frac{1}{4}$	74 $\frac{1}{2}$	76 $\frac{1}{4}$	90 $\frac{1}{2}$	101 $\frac{1}{2}$
G	12	12 $\frac{1}{8}$	12 $\frac{7}{8}$	35	15
H	14	14	14	14	20
I	48 $\frac{1}{2}$	49 $\frac{1}{4}$	53	58 $\frac{1}{4}$	67 $\frac{1}{4}$
J	41	36	41 $\frac{1}{8}$	46 $\frac{3}{8}$	50 $\frac{1}{4}$
K	14 $\frac{1}{2}$	16 $\frac{1}{16}$	17	18 $\frac{3}{16}$	
L	8	9 $\frac{1}{8}$	10 $\frac{1}{4}$	11 $\frac{1}{2}$	15
M	11 $\frac{1}{4}$	14	15 $\frac{1}{8}$	17	21
Size of Fire Door	86 $\frac{1}{2}$ x13	106 $\frac{1}{2}$ x18	11x18	13x20	16 $\frac{1}{2}$ x17

Measurements



On the opposite page is shown a table giving all measurements as applying to the illustrations. The outline used shows the measurements of both the Sootie and Water types.

Measurements

The following table gives all the measurements in inches on Novus Steam and Hot-Water Sectional Boilers.

STEAM AND WATER

	20 Inches	25 Inches	31 Inches	36 Inches	48 Inches
A	22 ³ / ₄	27 ¹ / ₄	34	41 ¹ / ₂	54
B	28	36 ¹ / ₂	50	56	67
C	37 ¹ / ₂	44	58 ¹ / ₄	65	76
D	47	49	52	60 ¹ / ₄	68
E	54	57 ¹ / ₄	61	70	80
F	65 ³ / ₄	74 ¹ / ₂	76 ¹ / ₂	90 ¹ / ₂	101 ¹ / ₂
G	12	12 ⁷ / ₈	12 ⁷ / ₈	15	15
H	14	14	14	14	20
I	48 ¹ / ₂	49 ¹ / ₄	53	58 ³ / ₄	67 ³ / ₄
J	41	36	41 ¹ / ₂	46 ³ / ₄	50 ¹ / ₄
K	14 ¹ / ₂	16 ³ / ₁₆	17	18 ³ / ₁₆	..
L	8	9 ³ / ₈	10 ⁵ / ₈	11 ¹ / ₂	15
M	11 ¹ / ₄	14	15 ¹ / ₈	17	21
Size of Fire Door	8 ¹ / ₂ x13	10x15 ⁷ / ₈	11x18	13x20	10 ¹ / ₂ x17

NATIONAL HOT WATER SUPPLY BOILERS



No. 1 Hot Water Supply Boiler



No. 10-B

No.	Height Inches	Size Top Inches	Diam. Base Inches	Diam. Grate Inches	Size Outlet	Size Smoke Pipe Inches	Tank Capacity Gallons
1	24½	16x25	17	10	1¼	6	90

No.	Height Inches	Diam. Heater Inches	Diam. Grate Inches	Size Outlet	Size Smoke Pipe Inches	Tank Capacity Gallons
10-B	30	18	10	1¼	6	120

No. 1 and 10-B Heaters have slide-center grates, base and legs.

No fire tools are supplied with these heaters.

When Hot Water Supply Boilers are subjected to some unusual pressure, as is the case when tanks are connected direct to City Pumping Station, and the pressure is increased during times of conflagration or the like, it is recommended that the system be equipped with a Water-Pressure Reducing Valve and Relief Valve.



No. 12-B



No. 107-A

No.	75000 Btu/hr.	100000 Btu/hr.	150000 Btu/hr.	200000 Btu/hr.	250000 Btu/hr.	Task Capacity
40 500	100	125	150	175	200	120

No.	75000 Btu/hr.	100000 Btu/hr.	150000 Btu/hr.	200000 Btu/hr.	250000 Btu/hr.	Task Capacity
100 125 150 175 200	100 125 150 175 200	125 150 175 200 225	150 175 200 225 250	175 200 225 250 275	200 225 250 275 300	120 150 180 210 240

The No. 107-A National Service Hot Water Supply Boiler (Illustrated) has an extra deep burner. Adjust and control over the fire, and access to the burner is also provided to the water chamber at the side, which will effectively reduce the burning surface.

No. 12-B and 14-B have tracking and dumping type of grate.

No. 106 and 107-A Boilers have magnetic water traps with float valve for most thorough maintenance.

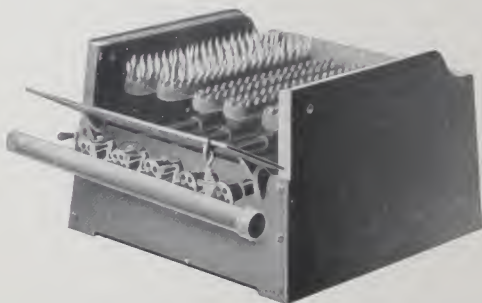
No. 112, 104 and 104-B have tracking and dumping grate.

A control door is provided on the front, thus allowing the possibility of dumping the grate to clear the fire.

When kept clean to avoid the back fire the larger grate is required than when back fire is used.



Interior View Radium Boiler



Radium Boiler Base with Burners Assembled



Gas Water Boilers

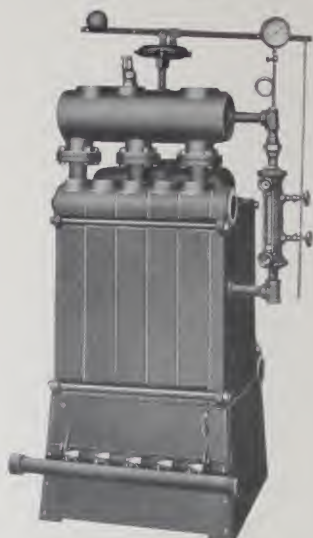
SERIES 1

No.	Rating	Supply Tapping Inches	Return Tapping Inches	Smoke Connec. Inches	Size of Base Inches	Burner Manifold Inches
41	400	2-2	2-2	4	12x14 ³ / ₄	1 ¹ / ₄
51	500	2-2	2-2	4	15x14 ³ / ₄	1 ¹ / ₄
61	600	2-2	2-2	4	18x14 ³ / ₄	1 ¹ / ₄
71	700	2-2	2-2	4	21x14 ³ / ₄	1 ¹ / ₄

Size gas supply, 1 inch. Total height of boiler, 43¹/₂ inches. Height to center of supply tapping, 37³/₄ inches. Height to center of return tapping, 22³/₈ inches.

No trimmings furnished with water boilers.

Covering, page 41.



Gas Steam Boilers SERIES 2

No.	Rating	Supply Taps. Inches	Return Taps. Inches	Size Smoke- hood Inches	Size Base Inches	Burner Manifold Inches
4	450	2-3	2-3	1-5	18x25	1¼
5	575	2-3	2-3	1-7	22x25	1¼
6	700	2-3	2-3	1-7	26x25	1½
7	825	2-3	2-3	1-7	30x25	1½
8	950	2-3	2-3	1-7	34x25	2
9	1075	2-3	2-3	2-7	38x25	2
10	1200	2-3	2-3	2-7	42x25	2
11	1325	2-3	2-3	2-7	46x25	2
12	1450	2-3	2-3	2-7	50x25	2
13	1575	2-3	2-3	2-7	54x25	2
14	1700	2-3	2-3	2-7	58x25	2
15	1825	2-3	2-3	2-7	62x25	2
16	1950	2-3	2-3	2-7	66x25	2½
17	2075	2-3	2-3	2-7	70x25	2½
18	2200	2-3	2-3	2-7	74x25	2½
19	2325	2-3	2-3	2-7	78x25	2½
20	2450	2-3	2-3	2-7	82x25	2½

Height of water line, 36 inches. Height to top of supply tapping, 57 inches. Height to center of return tapping, 16½ inches. Size gas supply 4 to 8 sec., 1 inch; 9 to 12 sec., 1¼ inch; 13 to 20 sec., 1½ inches.
All steam boilers furnished with steam header and a complete set of trimmings. Covering, page 41.

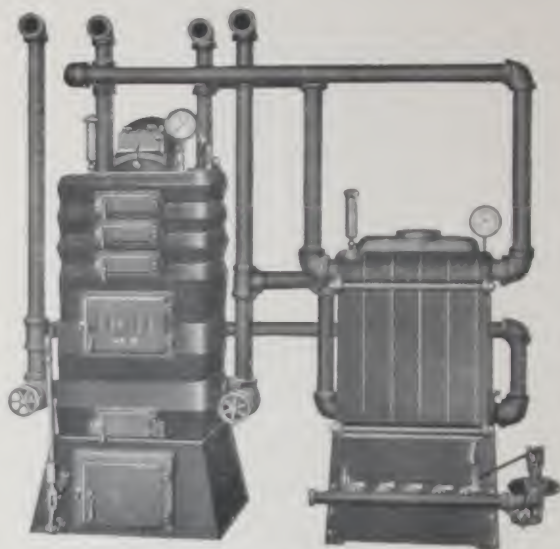


Gas Water Boilers SERIES 2

No.	Rating	Supply Taps. Inches	Return Taps. Inches	Size Smoke- hood Inches	Size of Base Inches	Burner Manifold Inches
4	750	2-3	2-3	1-5	18x25	1¼
5	950	2-3	2-3	1-7	22x25	1¼
6	1150	2-3	2-3	1-7	26x25	1½
7	1350	2-3	2-3	1-7	30x25	1½
8	1550	2-3	2-3	1-7	34x25	2
9	1750	2-3	2-3	2-7	38x25	2
10	1950	2-3	2-3	2-7	42x25	2
11	2150	2-3	2-3	2-7	46x25	2
12	2350	2-3	2-3	2-7	50x25	2
13	2550	2-3	2-3	2-7	54x25	2
14	2750	2-3	2-3	2-7	58x25	2
15	2950	2-3	2-3	2-7	62x25	2
16	3150	3-3	2-3	2-7	66x25	2½
17	3350	3-3	2-3	2-7	70x25	2½
18	3550	3-3	2-3	3-7	74x25	2½
19	3750	3-3	2-3	3-7	78x25	2½
20	3950	3-3	2-3	3-7	82x25	2½

Height to center of supply tapping, 40¾ inches. Height to center of return tapping, 16½ inches. Distance from center of supply to center of return tapping, 24¼ inches. Height of boiler, 46 inches. Size gas supply 4 to 8 sec., 1 inch; 9 to 12 sec., 1¼ inch; 13 to 20 sec., 1½ inch.

Covering, page 41.



Combination Gas and Coal Heating

Gas and coal boilers can be conveniently yoked together and operated either separately or as one unit for heating purposes. By such an arrangement, both boilers can be utilized in extremely cold weather, or the coal boiler is ready for instant service in the event of any shortage in gas or reduction in gas pressure.



Sylph-Oil Regulator

Regulates the supply of Preheated air for Up-Draft Smokeless Boilers. Can be regulated to close air intake in frosty weather or to allow larger intake required. Increases the efficiency and economy of Up-Draft Smokeless Boilers.

Boiler Covering

The amount of Asbestos Cement necessary to cover National Boilers $1\frac{1}{4}$ inches thick is as follows:

NOVUS UPRIGHT BOILERS

Steam or Water

30	150 lbs.	50	200 lbs.
31	175 lbs.	51	250 lbs.
32	200 lbs.	52	275 lbs.
40	175 lbs.	60	250 lbs.
41	200 lbs.	61	300 lbs.
42	225 lbs.	62	325 lbs.

ACME ROUND BOILERS "P" SERIES

1017 or 1117	75 lbs.	1022 or 1122	125 lbs.
2017 or 2117	100 lbs.	2022 or 2122	150 lbs.
3017 or 3117	125 lbs.	3022 or 3122	175 lbs.
1019 or 1119	100 lbs.	1025 or 1125	150 lbs.
2019 or 2119	125 lbs.	2025 or 2125	175 lbs.
3019 or 3119	150 lbs.	3025 or 3125	200 lbs.
		4025 or 4125	225 lbs.

SECTIONAL AND SMOKELESS

Steam or Water

20 Series, 5 Section	240 lbs.	36 Series, 6 Section	150 lbs.
20 Series, 6 Section	250 lbs.	36 Series, 7 Section	175 lbs.
20 Series, 7 Section	320 lbs.	36 Series, 8 Section	200 lbs.
25 Series, 5 Section	350 lbs.	36 Series, 9 Section	225 lbs.
25 Series, 6 Section	400 lbs.	36 Series, 10 Section	250 lbs.
25 Series, 7 Section	450 lbs.	36 Series, 11 Section	275 lbs.
25 Series, 8 Section	500 lbs.	36 Series, 12 Section	300 lbs.
25 Series, 9 Section	550 lbs.	36 Series, 13 Section	325 lbs.
25 Series, 10 Section	600 lbs.	36 Series, 14 Section	350 lbs.
25 Series, 11 Section	650 lbs.	36 Series, 15 Section	375 lbs.
25 Series, 12 Section	700 lbs.	48 Series, 6 Section	300 lbs.
31 Series, 6 Section	535 lbs.	48 Series, 7 Section	350 lbs.
31 Series, 7 Section	600 lbs.	48 Series, 8 Section	400 lbs.
31 Series, 8 Section	675 lbs.	48 Series, 9 Section	450 lbs.
31 Series, 9 Section	750 lbs.	48 Series, 10 Section	500 lbs.
31 Series, 10 Section	825 lbs.	48 Series, 11 Section	550 lbs.
31 Series, 11 Section	900 lbs.	48 Series, 12 Section	600 lbs.
31 Series, 12 Section	975 lbs.	48 Series, 13 Section	650 lbs.
31 Series, 13 Section	1050 lbs.	48 Series, 14 Section	700 lbs.
		48 Series, 15 Section	750 lbs.
		48 Series, 16 Section	800 lbs.

RADIUM BOILERS

Steam or Water

41	42 lbs.	10	108 lbs.
51	48 lbs.	11	120 lbs.
61	54 lbs.	12	132 lbs.
71	60 lbs.	13	144 lbs.
		14	156 lbs.
4	96 lbs.	15	168 lbs.
5	108 lbs.	16	180 lbs.
6	120 lbs.	17	192 lbs.
7	132 lbs.	18	204 lbs.
8	144 lbs.	19	216 lbs.
9	156 lbs.	20	228 lbs.

Three Column Pattern

Patents Applied For



AERO Three Column Radiators

SIZES AND RATINGS

No. of Section	Length 21 $\frac{1}{2}$ -in. per Sec.	Square Feet—Heating Surface			
		36-in. Height 37 $\frac{1}{2}$ Sq. Ft. per Sec.	30-in. Height 31 Sq. Ft. per Sec.	26-in. Height 24 $\frac{1}{2}$ Sq. Ft. per Sec.	24-in. Height 21 Sq. Ft. per Sec.
2	5	7 $\frac{1}{2}$	6	5 $\frac{1}{2}$	5 $\frac{1}{2}$
3	7 $\frac{1}{2}$	11	9	8	5 $\frac{1}{2}$
4	10	14 $\frac{1}{2}$	12	10 $\frac{1}{2}$	7
5	12 $\frac{1}{2}$	18 $\frac{1}{2}$	15	13 $\frac{1}{2}$	8 $\frac{1}{2}$
6	15	22	18	16	10 $\frac{1}{2}$
7	17 $\frac{1}{2}$	25 $\frac{1}{2}$	21	18 $\frac{1}{2}$	12 $\frac{1}{2}$
8	20	29 $\frac{1}{2}$	24	21 $\frac{1}{2}$	14
9	22 $\frac{1}{2}$	33	27	24	15 $\frac{1}{2}$
10	25	36 $\frac{1}{2}$	30	26 $\frac{1}{2}$	17 $\frac{1}{2}$
11	27 $\frac{1}{2}$	40 $\frac{1}{2}$	33	29 $\frac{1}{2}$	19 $\frac{1}{2}$
12	30	44	36	32	21
13	32 $\frac{1}{2}$	47 $\frac{1}{2}$	39	34 $\frac{1}{2}$	22 $\frac{1}{2}$
14	35	51 $\frac{1}{2}$	42	37 $\frac{1}{2}$	24 $\frac{1}{2}$
15	37 $\frac{1}{2}$	55	45	40	26 $\frac{1}{2}$
16	40	58 $\frac{1}{2}$	48	42 $\frac{1}{2}$	28
17	42 $\frac{1}{2}$	62 $\frac{1}{2}$	51	45 $\frac{1}{2}$	29 $\frac{1}{2}$
18	45	66	54	48	31 $\frac{1}{2}$
19	47 $\frac{1}{2}$	69 $\frac{1}{2}$	57	50 $\frac{1}{2}$	33 $\frac{1}{2}$
20	50	73 $\frac{1}{2}$	60	53 $\frac{1}{2}$	35
21	52 $\frac{1}{2}$	77	63	56	36 $\frac{1}{2}$
22	55	80 $\frac{1}{2}$	66	58 $\frac{1}{2}$	38 $\frac{1}{2}$
23	57 $\frac{1}{2}$	84 $\frac{1}{2}$	69	61 $\frac{1}{2}$	40 $\frac{1}{2}$
24	60	88	72	64	42
25	62 $\frac{1}{2}$	91 $\frac{1}{2}$	75	66 $\frac{1}{2}$	43 $\frac{1}{2}$
26	65	95 $\frac{1}{2}$	78	69 $\frac{1}{2}$	45 $\frac{1}{2}$
27	67 $\frac{1}{2}$	99	81	72	47 $\frac{1}{2}$
28	70	102 $\frac{1}{2}$	84	74 $\frac{1}{2}$	49
29	72 $\frac{1}{2}$	106 $\frac{1}{2}$	87	77 $\frac{1}{2}$	50 $\frac{1}{2}$
30	75	110	90	80	52 $\frac{1}{2}$
31	77 $\frac{1}{2}$	113 $\frac{1}{2}$	93	82 $\frac{1}{2}$	54 $\frac{1}{2}$
32	80	117 $\frac{1}{2}$	96	85 $\frac{1}{2}$	56

*Add 14" to length for each bushing.

Width of feet 31 $\frac{1}{2}$ inches.

Width of section, 54 $\frac{1}{2}$ inches.

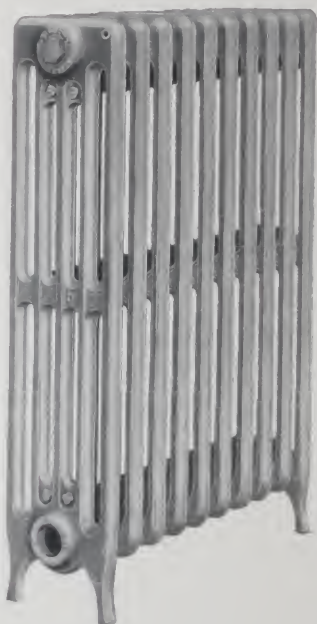
Height from floor to center of tapping boss, both feed and return, for steam and water, 41 $\frac{1}{2}$ inches.

Aero Three Column Radiators are tapped 1 $\frac{1}{2}$ inches top and bottom both ends and bushed to size required. All radiators are connected at top and bottom with Heavy Malleable Iron Push Nipples and are vented for both Steam and Hot Water. They consequently can be used in any kind of a Steam, Vapor or Hot Water Heating System.

Aero Radiators are furnished legless or with legs 9 inches from floor to center of tapping boss when ordered.

Five Column Pattern

Patents Applied For



AERO Five Column Radiators

SIZES AND RATINGS

No. of Sections	Length 2 $\frac{1}{2}$ -in. per Sec.	Square Feet—Heating Surface			
		36-in. Height 5 Sq. Ft. per Sec.	30-in. Height 4 Sq. Ft. per Sec.	26-in. Height 3 $\frac{1}{2}$ Sq. Ft. per Sec.	20-in. Height 3 Sq. Ft. per Sec.
2	5	10	8	7 $\frac{1}{2}$	6
3	7 $\frac{1}{2}$	15	12	11 $\frac{1}{4}$	9
4	10	20	16	15	12
5	12 $\frac{1}{2}$	25	20	18 $\frac{1}{4}$	15
6	15	30	24	22 $\frac{1}{2}$	18
7	17 $\frac{1}{2}$	35	28	26 $\frac{1}{4}$	21
8	20	40	32	30	24
9	22 $\frac{1}{2}$	45	36	33 $\frac{1}{4}$	27
10	25	50	40	37 $\frac{1}{2}$	30
11	27 $\frac{1}{2}$	55	44	41 $\frac{1}{4}$	33
12	30	60	48	45	36
13	32 $\frac{1}{2}$	65	52	48 $\frac{3}{4}$	39
14	35	70	56	52 $\frac{1}{2}$	42
15	37 $\frac{1}{2}$	75	60	56 $\frac{1}{4}$	45
16	40	80	64	60	48
17	42 $\frac{1}{2}$	85	68	63 $\frac{1}{4}$	51
18	45	90	72	67 $\frac{1}{4}$	54
19	47 $\frac{1}{2}$	95	76	71 $\frac{1}{4}$	57
20	50	100	80	75	60
21	52 $\frac{1}{2}$	105	84	78 $\frac{3}{4}$	63
22	55	110	88	82 $\frac{1}{2}$	66
23	57 $\frac{1}{2}$	115	92	86 $\frac{1}{4}$	69
24	60	120	96	90	72
25	62 $\frac{1}{2}$	125	100	93 $\frac{3}{4}$	75
26	65	130	104	97 $\frac{1}{2}$	78
27	67 $\frac{1}{2}$	135	108	101 $\frac{1}{4}$	81
28	70	140	112	105	84
29	72 $\frac{1}{2}$	145	116	108 $\frac{3}{4}$	87
30	75	150	120	112 $\frac{1}{2}$	90
31	77 $\frac{1}{2}$	155	124	116 $\frac{1}{4}$	93
32	80	160	128	120	96

*Add $\frac{1}{2}$ inch to length for each bushing.

Width of feet, 8 $\frac{3}{8}$ inches.

Width of section, 8 $\frac{3}{8}$ inches.

Height from floor to center of tapping boss, both feed and return for steam and water, 4 $\frac{1}{2}$ inches.

Aero Five Column Radiators are tapped 1 $\frac{1}{2}$ inches top and bottom both ends and bushed to sizes required. All radiators are connected at top and bottom with Heavy Malleable Iron Push Nipples and are vented for both Steam and Hot Water. They consequently can be used on any kind of a Steam, Vapor or Hot Water Heating System.

Aero Radiators are furnished legless or with legs 6 inches from floor to center of tapping boss when ordered.

Seven Column Pattern

Patents Applied For



AERO Seven Column Radiators

SIZES AND RATINGS

No. of Sections	Square Feet—Heating Surface						
	Length 2½ in. per Sec.	16-in. Height 7 Sq. Ft. per Sec.	30-in. Height 6½ Sq. Ft. per Sec.	26-in. Height 5½ Sq. Ft. per Sec.	20-in. Height 4½ Sq. Ft. per Sec.	16½-in. Height 3½ Sq. Ft. per Sec.	13½-in. Height 2½ Sq. Ft. per Sec.
2	5	14	12½	10½	9	7½	6½
3	7½	21	19	15½	13½	11¼	9¾
4	10	28	25½	21	18	15	13
5	12½	35	31¾	26½	22½	19¾	16¾
6	15	42	38	31½	27	22½	19½
7	17½	49	44½	36½	31½	26¾	22½
8	20	56	50½	42	36	30	26
9	22½	63	57	47½	40½	33¾	29½
10	25	70	63½	52½	45	37½	32½
11	27½	77	69½	57½	49½	41¼	35½
12	30	84	76	63	54	45	39
13	32½	91	82½	68½	58½	48¾	42½
14	35	98	88½	73½	63	52½	45½
15	37½	105	95	78½	67½	56¾	48½
16	40	112	101½	84	72	60	52
17	42½	119	107½	89½	76½	63¾	55½
18	45	126	114	94½	81	67½	58½
19	47½	133	120½	99½	85½	71¼	61½
20	50	140	126½	105	90	75	65
21	52½	147	133	110½	94½	78¾	68½
22	55	154	139½	115½	99	82½	71½
23	57½	161	145½	120½	103½	86¾	74½
24	60	168	152	126	108	90	78
25	62½	175	158½	131½	112½	93¾	81½
26	65	182	164½	136½	117	97½	84½
27	67½	189	171	141½	121½	101¼	87½
28	70	196	177½	147	126	105	91
29	72½	203	183½	152½	130½	108¾	94½
30	75	210	190	157½	135	112½	97½
31	77½	217	196½	162½	139½	116¼	100½
32	80	224	202½	168	144	120	104

*Add ½ inch to length for each finishing.

Width of feet, 12 inches.

Width of section, 12 inches.

Height from floor to center of tapping boss, both feed and return, on 16", 20", 26" and 30" heights, 4½ inches; on 16½" and 13½" heights, 3 inches.

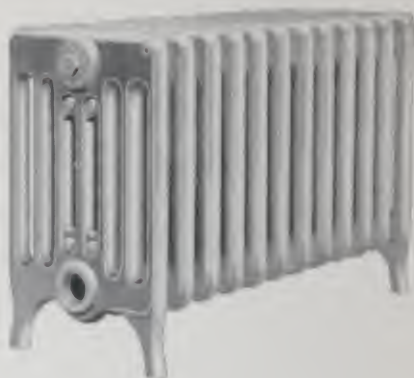
The 16½" and 13½" heights are made regularly with low legs.

When ordered they will be equipped with regular boss, which will support their heights to 18" and 13" respectively, and the distance from floor to center of tapping boss to 4½ inches.

Aero Seven Column Radiators are tapped ½ inch top and bottom both ends and bushed to sizes required. All radiators are constructed at top and bottom with Heavy Malleable Iron Push Nipples and are vented for both Steam and Hot Water.

They consequently can be used on any kind of a Steam, Vapor or Hot Water Heating System.

Aero Radiators are furnished lagged or with lags 6 inches from floor to center of tapping boss when ordered.

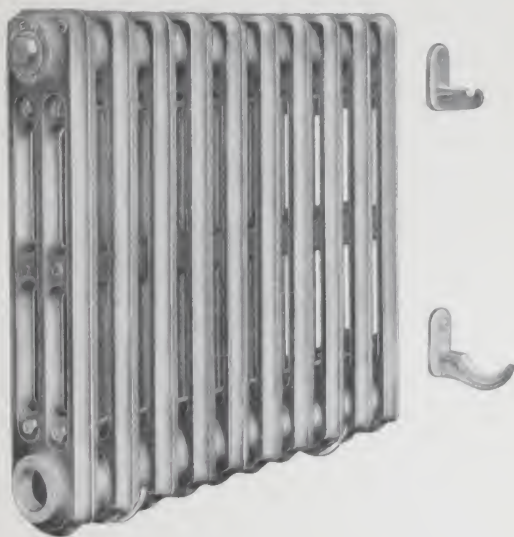


Aero Window Radiator

AERO Radiators are made in types and heights to suit every building requirement. In every pattern is found that beauty and refinement of proportion so essential to interior decoration.

The window seat has become as popular in the winter as the hammock in the summer. Instead of being shunned, it is now the center of interest in the modern home, for open cheer can be enjoyed in comfort.

Aero Window Radiators are made in the Seven Columns pattern in $13\frac{1}{2}''$, $16\frac{1}{2}''$ and $20''$ heights. Either low or high feet are supplied.



Aero Legless Radiator

A BATHROOM, equally heated throughout, means undreamed of comfort in a well planned home. Unmistakable care is always exercised in its equipment.

Aero Legless or side-wall radiators are particularly adapted to bathrooms. This slender, gracefully designed radiator, enameled to harmonize with the fixtures or color scheme desired, is not only sanitary but lends that degree of elegance which is a source of delight to the owner.

All surfaces are readily accessible for cleaning and it can be kept as immaculate as the bathroom fixtures.

Aero Legless Radiators Concealed Brackets



Dimensions	The Radiator			Dimensions of Brackets				
	A	B	C	D	E	F	G	H
Top Bracket	4 1/2	1 1/2	2 1/2	3 1/2	1 1/2	1 1/2	1 1/2	1 1/2
Bottom Bracket	4 1/2	1 1/2	2 1/2	3 1/2	1 1/2	1 1/2	1 1/2	1 1/2

Dimensions	Bracket - Top			Bracket - Bottom				
	A	B	C	D	E	F	G	H
Top Bracket	4 1/2	1 1/2	2 1/2	3 1/2	1 1/2	1 1/2	1 1/2	1 1/2
Bottom Bracket	4 1/2	1 1/2	2 1/2	3 1/2	1 1/2	1 1/2	1 1/2	1 1/2

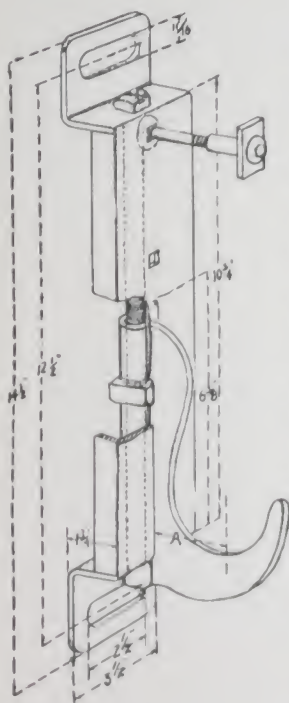
Top and Bottom Tappings

The following dimensions are for the standard dimensions of radiators and brackets. The dimensions are given in inches and fractions of an inch.

The standard dimensions for the top and bottom tappings are given in the following table. The dimensions are given in inches and fractions of an inch. The dimensions are for the standard dimensions of radiators and brackets.

Top Tapping	Bottom Tapping	Top Tapping	Bottom Tapping
4 1/2	4 1/2	4 1/2	4 1/2
1 1/2	1 1/2	1 1/2	1 1/2
2 1/2	2 1/2	2 1/2	2 1/2
3 1/2	3 1/2	3 1/2	3 1/2
1 1/2	1 1/2	1 1/2	1 1/2
1 1/2	1 1/2	1 1/2	1 1/2
1 1/2	1 1/2	1 1/2	1 1/2
1 1/2	1 1/2	1 1/2	1 1/2

Aero Adjustable Radiator Hanger



With the increasing popularity of the legless type radiator has come a need for an easily installed, effective support. This need has been filled by the Aero pressed steel adjustable radiator hanger.

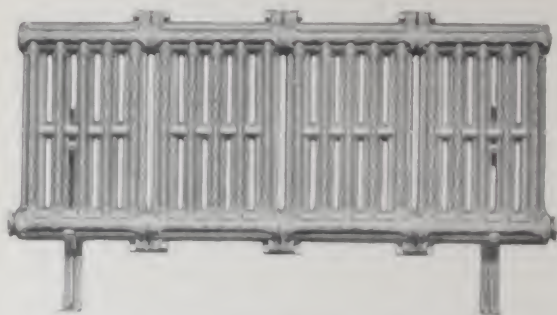
Anchor bolts (furnished with the hanger) are all that is required for securing to the wall. Backing strips are unnecessary, as the radiator is held at a sufficient distance from the wall to permit a free circulation of air. The design is adjustable 2 1/2 inches horizontally, and 5 inches vertically, which eliminates the necessity for absolutely exact measurements in installing. The parts are made of pressed steel.

These hangers are strong, simple, easy to install, and thoroughly effective.

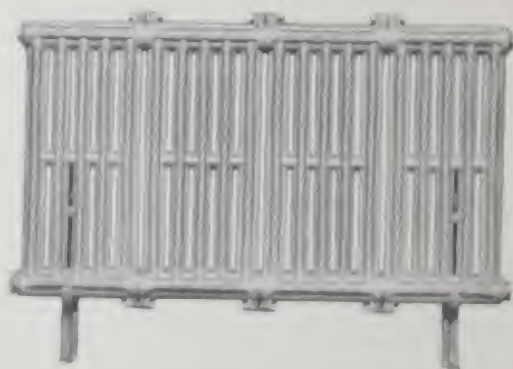
"A" MEASUREMENTS

3 column	27 1/2"
5 column	41 1/2"
7 column	60"

For Steam or Water



Four 20-Inch Sections, National Wall Radiator



Four 26-Inch Sections, National Wall Radiator

NOTE—The **NOVUS WALL RADIATOR** is particularly adapted for heating ships and is extensively used for this purpose. Owing to its compact construction and its joint nipple and which permits of increasing or decreasing size of radiators on the job, it has become very popular among shipbuilders.

Sizes Novus Wall Radiator

High Inches	Wide Inches	Height Including Lugs, Inches	Surface Sq. Ft.
36	12	38	9
28	12	30	7
20	12	22	5

Distance from center to center top and bottom tapping.

20"—17¹/₄" center to center

28"—25¹/₈" center to center

36"—33" center to center

Width of Sections.

3 inches

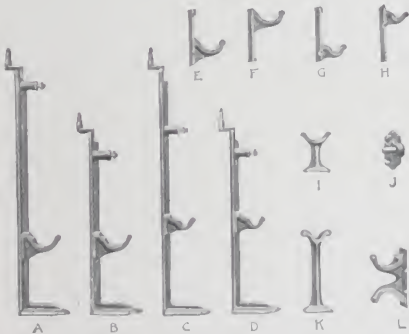
Distance from Wall to Center of Tapping Wall Brackets.

2⁷/₈ inches

Pedestal Brackets.

3⁵/₈ inches

Novus Wall Radiator Brackets
and Supports



A and C Pedestal Supports are 26 inches high and B and D Pedestal Support 20 inches high.

A and B both made to support radiator either 4, 6 or 8 inches from floor to center of opening. A for 28-inch and 36-inch sections only; B for 20-inch section only.

C and D. These supports can only be used for single radiators with bars running horizontally and outlets on bottom side. Distance from floor to bottom of radiator, 8 inches.

E and F. Plain Wall Brackets. E used as bottom bracket. F used as top bracket.

G and H. Can only be used on single sections with bars running horizontally.

I. Small pedestal support. From floor to center of outlet, 4¹/₂ inches.

J. Top Bracket to fit into opening on the lug on end sections. Can also be used for bottom brackets on small radiators.

K. Pedestal Support can only be used for single sections with bars running horizontally, distance from floor to bottom of radiator, 7 inches.

L. Special Bracket to be used where one tier of sections is placed above the other.

Adjustable Wall Radiator Hangers



"A" Measurement
1/2 inch

TOP HUNG

Type of Hanger for hanging
single row of Wall Radiator
from floor (top)



"A" Measurement
1/2 inch

BOTTOM HUNG

Type of Hanger for hanging
single and double rows of
Wall Radiator from
bottom

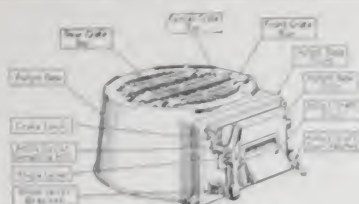
NATIONAL PARTS, SMOKELESS BOILERS

Name of Part	25"	31"	36"	48"
Front Section, Steam or Water	\$54 00	\$85 00	\$100 00	\$80 00*
Center Section, Steam or Water	54 00	90 00	114 00	87 00*
Tapped Section, Steam or Water	57 00	92 00	117 00	89 00*
Uptake Section Second from Back, Steam or Water			116 00	88 00*
Uptake Section Next to Back (Tapped) Steam or Water	56 00	87 00	116 00	88 00*
Uptake Section Next to Back (Plain) Steam or Water				88 00*
Back Section (Plain) Steam or Water	62 00	92 00	125 00	
Back Section (Tapped) Steam or Water				109 00*
Base Front Panel	6 75	7 50	9 50	19 50
Base Back Panel	5 00	7 50	11 00	13 75
Base Side Panel, 5 Section	9 00			
Base Side Panel, 6 Section			16 00	19 50
Base Side Panel, 7 Section			19 00	24 00
Base Side Panel, 8 Section	15 75		22 00	28 50
Base Side Panel, 9 Section		18 50	25 00	33 00
Base Side Panel, 10 Section		21 00		
Base Extension, 1 Section R	2 75	3 00	4 25	5 00
Base Extension, 1 Section L	2 75	3 00	4 25	5 00
Base Extension, 2 Section R	4 50	5 00	7 50	9 00
Base Extension, 2 Section L	4 50	5 00	7 50	9 00
Base Extension, 3 Section R	6 00	10 00	10 00	13 00
Base Extension, 3 Section L	7 00	12 75	10 00	13 00
Grate Bar, Regular or Pea Coal	4 50	6 75	9 75	18 25
Grate Con. Bar, 9 Section (Wrot Iron)	1 75	2 00	2 25	2 50
Grate Con. Bar, 10 Section (Wrot Iron)	2 00	2 25	2 50	3 00
Grate Con. Bar, 11 Section (Wrot Iron)	2 25	2 50	2 75	3 50
Grate Con. Bar, 12 Section (Wrot Iron)	2 50	3 00	3 25	4 00
Grate Con. Bar, 13 Section (Wrot Iron)		3 25	3 50	4 25
Grate Con. Bar, 14 Section (Wrot Iron)			3 50	4 25
Grate Con. Bar, 15 Section (Wrot Iron)			4 00	4 75
Grate Con. Bar, 16 Section (Wrot Iron)			4 00	4 75
Grate Con. Bar Guide Post		30	50	
Grate Lock	15	15	25	25
Angle Lever Link	15	15	15	15
Angle Lever	75	75	1 00	1 00
Shaker Handle	75	75	1 00	1 25
Fire Door Frame	2 50	2 50	3 25	2 50
Fire Door	2 25	2 50	3 75	3 00
Fire Door Liner	1 50	1 50	2 00	1 75
Fire Door Slide	25	25	30	25
Fire Door Slide Knob	10	10	10	10
Ashpit Door	1 50	2 00	3 00	3 00
Ashpit Draft Door (Front)	75	75	75	75
Base Side Draft Door	1 50	1 50	2 50	2 50
Draft Door Ratchets, each	15	15	15	15
Base Side Draft Door Lugs, each	15	15	15	15
Rear Base Cleanout Door	2 50	2 50	2 50	2 50
Rear Base Cleanout Door Liner	1 75	1 75	1 75	1 75
Base Side Cleanout Door Frame	75	75	75	75
Base Side Cleanout Door	75	75	75	75
Cleanout Door Frame, Upper	2 25	2 50	3 00	4 50
Cleanout Door, Upper	1 75	2 50	3 75	6 00
Cleanout Door Liner, Upper	1 25	1 25	1 75	3 25
Cleanout Door Frame, Lower		1 00	1 50	2 75
Cleanout Door, Lower		1 00	1 00	2 00

*48 Series Sections list price for each half.

NATIONAL PARTS, SMOKELESS BOILERS

NATIONAL PARTS, ACME BOILERS



And in doing so, you're working hard to make the world a better place. That's what we want to see from you.



NATIONAL PARTS, SECTIONAL BOILERS

Name of Part	20" ‡	25" °	31"	36"	48"
Front Section, Steam or Water	\$28.00	\$54.00	\$85.00	\$100.00	\$80.00*
Center Section, Steam or Water	24.00	54.00	90.00	114.00	87.00*
Tapped Section, Steam or Water	26.00	57.00	92.00	117.00	89.00*
Next to Back Section, Steam or Water	25.00	56.00	87.00	116.00	88.00*
Back Section, Steam or Water (Plain)	36.00	62.00	92.00	125.00	
Back Section, Steam or Water (Tapped)					109.00*
Base Front Panel	2.25	6.75	7.50	9.50	19.50
Base Back Panel	3.75	6.25	8.00	11.00	20.25
Base Side Panel, 5 Section	5.50	9.00	9.50	13.00	15.00
Base Side Panel, 6 Section	6.75	11.25	11.75	16.00	19.50
Base Side Panel, 7 Section	8.00	13.50	14.00	19.00	24.00
Base Side Panel, 8 Section		15.75	16.25	22.00	28.50
Base Side Panel, 9 Section			18.50	25.00	33.00
Base Extension, 1 Section, R. or L.	1.75	2.75	3.00	4.25	5.00
Base Extension, 2 Section, R. or L.		4.50	5.00	7.50	9.00
Grate Bar, Regular or Pea Coal	2.50	4.50	6.75	9.75	18.25
Grate Con. Bar, 5 Section (Wrot Iron)	.75	1.50	1.75	1.75	2.25
Grate Con. Bar, 6 Section (Wrot Iron)	.75	1.75	2.00	2.00	2.50
Grate Con. Bar, 7 Section (Wrot Iron)	1.00	2.00	2.25	2.50	3.00
Grate Con. Bar, 8 Section (Wrot Iron)		2.25	2.50	2.75	3.50
Grate Con. Bar, 9 Section (Wrot Iron)			3.00	3.25	4.00
Grate Con. Bar, 10 Section (Wrot Iron)				3.50	4.25
Grate Con. Bar, 11 Section (Wrot Iron)					4.75
Grate Connecting Bar Guide Post			30	50	
Grate Lock	15	15	15	25	25
Angle Lever Link	15	15	15	15	15
Angle Lever	50	75	75	1.00	1.00
Shaker Handle	.75	.75	.75	1.00	1.25
Fire Door Frame	1.50	2.50	2.50	3.25	2.50
Fire Door	2.00	2.25	2.50	3.75	3.00
Fire Door Liner	.50	1.50	1.50	2.00	1.75
Fire Door Slide and Knob	.25	.25	.25	.30	.25
Ashpit Door	1.50	1.50	2.00	3.00	3.00
Ashpit Draft Door Frame	.30				
Ashpit Draft Door	.30	.75	.75	.75	.75
Ashpit Door Slide	.15				
Ashpit Draft Door Ratchet	.15	.15	.15	.15	.15
Cleanout Door Frame, Upper	.75	2.25	2.50	3.00	4.50
Cleanout Door, Upper	1.00	1.75	2.50	3.75	6.00
Cleanout Door Liner, Upper	.50	1.25	1.25	1.75	3.25
Cleanout Door Frame, Lower		.30	1.00	1.50	2.75
Cleanout Door, Lower		.30	1.00	1.00	2.00
Clinker Door Frame	1.25	1.25	.75	2.00	2.50
Clinker Door	.75	.75	.75	1.50	1.75
Clinker Door Liner	.50	.50	.50	.75	1.50
Outside Coil Opening Cover	.25	.25	.25	.25	.50
Inside Coil Opening Cover	.15	.15	.15	.15	.15
Smokehood	4.75	6.75	7.00	12.25	15.00
Smokehood Turn Damper	.75	1.00	1.50	2.50	2.75
Smokehood Turn Damper Handle	.15				
Smokehood Turn Damper Ratchet	.15				
Slotted Damper Trunnion		.25	.25	.25	
Solid Damper Trunnion		.15	.15	.15	
Smokehood Check Draft Door Frame	.50	.75	1.25	1.50	2.50
Smokehood Check Draft Door	.30	.30	1.00	1.00	1.00
Smokehood Check Draft Door Ratchet	.15	.15	.15	.15	.15
Top Front Damper Control Bracket	.50	.50	.50	.50	.50
Bottom Front Damper Control Bracket	.50	.50	.50	.50	.50
Top Rear Damper Control Bracket	.50	.50	.50	.50	.50
Bottom Rear Damper Control Bracket	.50	.50	.50	.50	.50
Damper Rod Handle, or Pull		.50	.50	.50	.50
Damper Rod Knuckle		.40	.40	.40	.40
Damper Lever		.25	.25	.25	.25
Long Damper Rod		.50	.75	1.00	1.25
Short Damper Rod		.30	.30	.40	.50
Top Nipples, each	4" 60	4" 60	6" 70	6" 70	6" 70
Bottom Nipples, each	2½" 60	3" 60	4" 60	4" 60	4" 60
Flue Brush Handle	1.00	1.00	1.25	1.25	2.00
Poker	1.50	1.75	2.50	3.00	3.50
Hoe and Handle	1.50	1.75	2.00	2.50	3.00
Draw Rods, 5 Section	1.25	2.25			
Draw Rods, 6 Section	1.50	2.50	2.75	3.25	5.50
Draw Rods, 7 Section	1.75	2.75	3.00	3.50	6.50
Draw Rods, 8 Section		3.00	3.25	3.75	7.50
Draw Rods, 9 Section			3.50	4.00	8.50
Draw Rods, 10 Section				4.25	9.50
Draw Rods, 11 Section					10.50

*48 Ser. Sec. list price for each half. °Formerly 24-inch. ‡Formerly 21-inch.

Laundry Type

NOV 15 1991

See H. FOS. 1991.

Smoke Dome Type

Name of Part	No. 106	No. 107A	No. 114	No. 114	No. 115
Firebox	\$12.00	\$17.00	\$25.00	\$44.00	\$44.00
Smoke Dome	1.50	1.50	2.00	1.50	1.00
Smoke Dome Door					.80
Smoke Dome Door Hatcher					.15
Smoke Dome Slide	.20	.20	.15	.15	
Fire Door Frame	.80	.00	1.44	1.25	1.30
Fire Door	.50	.30	.75	.60	1.00
Fire Door Lugs					.80
Fire Door Slide	.15	.10	.15	.15	.15
Fire Door Slide Knob	.10	.10	.10	.10	.10
Clinker Door Frame		.80	.70	.50	.40
Clinker Door		.30	.30	.40	.30
Outside Coal Opening Cover					.15
Inside Coal Opening Cover					.15
Base Casting	1.00	4.50	1.00	8.00	11.00
Base Bottom Plate	2.10	2.10	1.00	1.00	
Base Legs, each	.50	.25	.25	.50	
Base Front Frame					1.50
Asphalt Door	.80	.30	.90	.10	
Asphalt Door Slide	.15	.10	.15	.10	
Asphalt Door Slide Knob	.10	.10	.10	.10	
Asphalt Draft Door	.15	.15	.15	.15	.10
Asphalt Draft Door Hatcher					.15
Center Grate Bar				.80	1.00
Outside Grate Bars, each			.80	.80	
Grate Connecting Bar			.80	.80	.30
Slide Center Grate	.40	.60			
Outside Grate (Slide Center Type)	1.00	1.00			
Grate Support, each	.15	.15			
Front Grate Bar					1.00
Back Grate Bar					1.00
Angle Lever Connecting Arm					.25
Grate Link					.15
Angle Lever					.15
Shaker Huddle			.80	.80	.15
Shaker Huddle Bracket			.35	.35	
Comb. Lifter and Shaker	.25	.35			.15
Poker					.30
Scraper					
Shaker Huddle Bracket			.15	.15	

NATIONAL PARTS. RADIIUM BOILERS

No. 1 SERIES

No. 2 SERIES

STEAM TRIMMINGS

*Water Column Gauging (Acme Type)	\$1.50
Pipe and Pipe Fittings for Water Column (Acme Type)	2.50
Set 1/2-inch Gauge Cocks, complete with Glass and Guards	3.00
Set 1/2-inch Gauge Cocks, complete with Glass and Guards	3.50
1/2-inch Try-Cocks, each90
1/2-inch Try-Cocks, each	1.15
Steam Gauge Siphon20
All-Metal Damper Regulator, complete (See Specialties Sheet for Price)	
xx Novus Steam Gauge (See Specialties Sheet for Price)	
Pint Safety Valves are furnished with all Steam Boilers.	
1-inch Valve on 20 Series Novus Upright and 17-inch, 18-inch and 22-inch Acme Sectional and 25-inch 4 cone.	
1/2-inch Valve on 40 Series Novus Upright, 5 Section, 20 Series Sectional, 1 and 6 Section Radium and 25-inch 4 cone.	
1/2-inch Valve on 30 and 31 Series Novus Upright, 3 and 7 Section, 20 Series Sectional and 7 to 9 Section Radium.	
2-inch Valve on 25 Series Sectional, 9 Section, 30 Series Smokeless and 10 to 11 Section Radium.	
2 1/2-inch Valve on 31 Series and 9 Section, 30 Series Sectional, 10 to 12 Section, 15 and 9 Section 31 Series Smokeless, 10 to 20 Section Radium.	
3-inch Valve on 7 to 10 Section, 30 Series Sectional and 10 and 11 Section, 31 Series Smokeless.	
4-inch Valve on 12 and 13 Section, 31 Series and 10 and 11 Section, 30 Series Smokeless.	
4-inch Valve on 17, 11 and 14 Section, 30 Series Smokeless.	
4 1/2-inch Valve on 18 and 16 Section, 30 Series Smokeless.	
Two 2 1/2-inch Valves on 6 and 7 Section and Two 4-inch Valves on 8 and 9 Section, 40 Series Sectional, one 4-inch and one 1 1/2-inch valve on 10 and 11 Section Sectional and 9 Section Smokeless, 40 Series, one 4-inch and one 4-inch valve on 10 and 11 Section, one 4-inch and one 4-inch Valve on 12 Section, two 4-inch Valves on 13 and 14 Section and one 4-inch and one 4 1/2-inch Valve on 15 and 16 Section, 40 Series Smokeless.	
(See Specialties Sheet for Price on Safety Valves)	
Large Novus Fine Brush supplied with 31, 30 and 40 Series Sectional and Smokeless.	
Medium Novus Fine Brush supplied with all other Boilers.	
(See Specialties Sheet for price of Fine Brush)	

LIST PRICE OF PARTS TO INCREASE BOILER ONE SIZE

Novus Sectional	Steam or Water	National Smokeless	Steam or Water
20-Ton	\$ 45.00	15-Ton	\$ 75.00
25-Ton	75.00	17-Ton	125.00
31-Ton	125.00	22-Ton	150.00
40-Ton	150.00	40-Ton	225.00
45-Ton	225.00		
Novus Upright	Steam or Water	Acme Round	Steam or Water
20 Series	\$25.00	15-Ton	\$15.00
40 Series	25.00	17-Ton	15.00
50 Series	35.00	22-Ton	15.00
60 Series	45.00	25-Ton	25.00

*All Novus Upright, Novus Sectional and Smokeless Boilers carry Water Column Gauging System.

1 1/2-inch Trimmings used on Acme, Radium, 20, 25 and 31 Series Horizontal and Smokeless Boilers, 40-inch Trimmings used on Novus Upright, 31 and 40 Series Sectional and Smokeless.

1 1/2-inch Steam Gauge used on Acme, Radium and Novus Upright, 4 1/2-inch Steam Gauge on Sectional and Smokeless.

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